# A.A. Jansson

# **Certificate of Calibration**

2070 Airport Rd Waterford, MI 48327

Phone No. 248-674-4811 - Fax No. 248-674-1234

Company: Address:

DIGIPAS TECHNOLOGIES INC. 200 SPECTRUM CENTER DRIVE

SUITE 300

IRVINE, CA 92618

Contact:

Job #:

67533-1

Gage Type: Mfg:

2 AXIS COMPACT INCLINATION SENSOR

**DIGIPAS TECHNOLOGIES** 

AAJ CM-51.0 Procedure:

Web pape: www.aajansson.com

Doc #:

143743

Calibration Date: 3/12/2024

PO/Acct:

RMA24-0003

CERT #1182.01

Calibration

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Visual Condition: GOOD Date Received:

2/13/2024

Cert No.:

DIG13B42040

Model:

DWL4200XY

Serial #:

13B42040

+ / - Tolerances: +0.040000 / -0.040000

Graph Scale: +0.005000

SINGLE	AXIS-PLU	JS SLOPE
Nominal	Actual	Deviatio

	- 1	D 1 - 1 2
Nominal	Actual	Deviation
+0.000000	+0.000000	+0.000000
+1.430000	+1.440000	+0.010000
+2.290000	+2.300000	+0.010000
+3.440000	+3.440000	+0.000000
+15.000000	+15.010000	+0.010000
+30.000000	+30.010000	+0.010000
+45.000000	+45.020000	+0.020000

Measurement Uncertainty: ± 9 ARC SECONDS

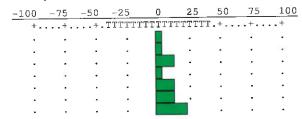
-100	-75	-50	-25	0	25	50	75	100
+.	+ .	+.	TTTTTT	TTTTT	TTTTT	T.+	+	+
					•		•	
								4
							•	
							•	
						•	•	•

### SINGLE AXIS-MINUS SLOPE

Nominal	Actual	Deviation
+0.000000	+0.000000	+0.000000
+1.430000	+1.430000	+0.000000
+2.290000	+2.300000	+0.010000
+3.440000	+3.440000	+0.000000
+15.000000	+15.010000	+0.010000
+30.000000	+30.010000	+0.010000
±45 000000	+45.020000	+0.020000

Measurement Uncertainty: ± 9 ARC SECONDS

#### Graph Scale: +0.005000

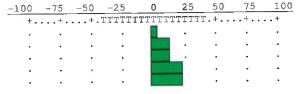


### **DUAL AXIS-X PLUS SLOPE**

Nominal	Actual	Deviation
+0.000000	+0.000000	+0.000000
+1.430000	+1.440000	+0.010000
+2.290000	+2.300000	+0.010000
+3.440000	+3.460000	+0.020000
+15.000000	+15.020000	+0.020000

Measurement Uncertainty: ± 9 ARC SECONDS

#### +0.005000 Graph Scale:



### Graph Scale:

-15 -10

-20

+0.001000 0

-5

5

15

10

### DUAL AXIS-X MINUS SLOPE

D Q / 1 1 / 1/11 Q	70 71111 000 00									
Nominal	Actual	Deviation	TTT	TTTTT	TTTTT	TTTTT	TTTTTTTTT	TTTTT	TTTTT'	$\Gamma T T$
+0.000000	+0.000000	+0.000000	•	•		•			•	-
+1.430000	+1.440000	+0.010000	1	•	•			9.4	•	•
+2.290000	+2.300000	+0.010000							•	•
+3.440000	+3.450000	+0.010000							•	_
+15.000000	+15.020000	+0.020000								

Measurement Uncertainty: ± 9 ARC SECONDS

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Gage Type: Mfg:

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2 AXIS COMPACT INCLINATION SENSOR DIGIPAS TECHNOLOGIES

Procedure: AAJ CM-51.0

Web pape: www.aajansson.com

Doc #: Cert No.: 143743

Cert No.: Model: DIG13B42040 DWL4200XY

Serial #:

13B42040

Graph Scale: +0.00	JIUUU	
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DUAL AXIS-Y PLUS SLOPE			-20	-15	-10	-5	0	5	10	15	20
Nominal	Actual	Deviation	TT	TTTTT	TTTTTT	CTTTTT	TTTTT	TTTTT	TTTTT	TTTTT	$\Gamma TT$
+0.000000	+0.000000	+0.000000									
+1.430000	+1.430000	+0.000000									
+2.290000	+2.290000	+0.000000									٠.
+3.440000	+3.440000	+0.000000									
+15.000000	+15.020000	+0.020000			¥			77		W 183	
Measurement	Uncertainty	: ± 9 ARC SEC	CONDS								

Graph Scale: +0.001000

				Mapi	Coale	· 10.	00100	•			
<u>DUAL AXIS</u>	<u>-Y MINUS SL</u>	OPE	-20	-15	-10	-5	0	5	10	15	20
Nominal	Actual	Deviation	TTT	TTTTI	TTTTT	TTTTT	TTTTT	TTTTT	TTTTT	CTTTT?	CTT
+0.000000	+0.000000	+0.000000									
+1.430000	+1.430000	+0.000000									
+2.290000	+2.300000	+0.010000						11 7 3	100		
+3.440000	+3.450000	+0.010000			-				120		
+15.000000	+15.020000	+0.020000					-			100	
Measurement	Uncertainty	: ± 9 ARC SE	CONDS								

#### Comments:

CLEANED, CALIBRATED AND CERTIFIED DATA IS REPORTED IN DECIMAL DEGREES MANUFACTURERS TOLERANCE: ± 0.02° 0.00°-2.00° ± 0.04° AT ALL OTHER ANGLES

REPORTED READINGS TAKEN AT 68.97° F

**RELATIVE HUMIDITY: 21.5%** 

CERTIFICATE ISSUE DATE: 3/12/2024 NEW GAGE AT TIME OF CALIBRATION

We certify the equipment used for this calibration is traceable to NIST through one or more of the following numbers: 27124: 24" X 36" SURFACE PLATE

QC-SP: 5" SINE PLATE

10015087, 220551-U-1, L220826-6, L8582038580 Cal Date / Due Date: 1/31/2023 -- 1/31/2025

M-1: 97 Pcs Rect.

685-O-0000001278-20, 685-O-0000034629-21 Cal Date / Due Date: 5/4/2023 -- 5/4/2024

### **Gage Status: PASS**

Unless otherwise noted in comments the following will apply;

- 1. Reported readings taken at 68 °F ± 4 ° F Relative humidity less than 50%
- Compliance statements will be binary and a simple acceptance decision rule will be applied, with no consideration for measurement uncertainty. The tolerance used will be per manufacturers Specification.
- 3. This is an endorsed Calibration Certificate (A2LA 1182.01 valid until 8/31/2024) in accordance to ISO/IEC 17025:2017.
- 4. Data is "As-Found" and "As-Left" and item is "Used."

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2 AXIS COMPACT INCLINATION SENSOR

DIGIPAS TECHNOLOGIES

AAJ CM-51.0

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Cert No.: Model: DIG13B42040 DWL4200XY

Serial #:

13B42040

Reported Measurement Uncertainties are based upon a 95% confidence level, k=2. This report shall not be reproduced, except in full, without written permission by A.A. Jansson, Inc. The results reported relate only to the items calibrated. Any number of factors may cause the subject of this calibration to drift out of calibration before the calibration interval has expired. Calibrations performed in accordance with the A.A. Jansson, Inc. Quality Assurance Manual Revision 10, Dated May 29, 2020. We certify the equipment used for this calibration is traceable to the International System of Units (SI) via standards traceable to NISTor other National Metrology Institutes (NMI).

Certified By: Steve Wilt Signature:

Signature: Authorized By

Brian Lemon - Technician

This certificate is not valid unless all 3 page(s) are present. Results of this certificate relate only to the item mentioned in document header.

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