Test Report Number: TR- PR033943-15D, Rev 1



## **NATIONAL TECHNICAL SYSTEMS**

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# Test Report Prepared for Digi-Pas



Issued: January 29, 2015

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CLIENT INFORMATION					
Company Name:	Digi-Pas				
Company Contact:	Ming Yong				
Address:	304 W Main St.				
City, State, Zip:	Avon, CT 06001				
Purchase Order Number:	PODP564527				
Purchase Order Date:	December 15, 2014				
Test Item Description	DUT				
Test Item Part Number	DWL-5000XY				
Test Item Serial Number	13B50016				
Test Specification	Client Email				

NTS CONTRACT INFORMATION						
NTS Project (PR) Number:	PR033943					
NTS Quotation Number:	OP0157775					
Quotation Revision:	0					
Quotation Date:	August 6, 2014					

## REFERENCES

ISO/IEC 17025:2005(E), General Requirements for the Competence of Testing and Calibration Laboratories, May 15, 2005

Email from Ming Yong to Dan McGinnis Dated 12/12/2014

Rev. No.	Date	Page No.	Para. No.	Description
0	1/9/15			Original
1	1/29/15			Clarified Test Result

Prepared by: Michael McCouch, Technical Writer

Approved by:

Mark Sherman, Project Engineer

Reviewed by:

Ron Kelly, Quality Representative



This report summarizes testing performed in accordance with the relevant contractual documentation listed on the Job Information Page. This document presents a clear overview of the test program and deviations. It is the responsibility of the NTS client to evaluate pass/fail criteria on test unit's functionality.

Deviations in testing range from out of tolerance conditions, unit failure, changes in test profiles or other instances that are not within the scope of the test specification would be detailed in this report as Notices of Deviations.

Test Profile Pages provide a detailed description of test levels and test results. Typically each test shall have its own Test Profile Page.

The Test Equipment List summarizes the equipment used for all testing. This list also contains calibration due dates. If a more detailed list is required containing range, accuracy etc., please contact your Program Manager at NTS.

The test sequence below summarizes the order in which testing was performed. Please refer to the product description on the Test Profile Page and/or Receiver Page.

Test	Test Description	Start Date	End Date
1	Shock	1/9/15	1/9/15
2			
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l	COMMENTS:			
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l				

1/9/2015



Customer Name:	Digi-Pas
Test Name:	Shock
Specification:	Client Email
Spec. Date	12/12/2014
Para / Method:	N/A

Test Started:

Unit(s) Under Test:	DUT
Quantity:	1
P/N(s):	DWL-5000XY
S/N(s):	13B50016

Amplitude (g's)	10,50,100,500,1000,1500
Duration (ms)	0.5
Pulse Shape	Half sine
# of Pulses per Direction	5
Number of Axes	2 (X&Y)
Total # of Pulses	120
Control Accel. Location	One on Fixture

### TEST SETUP AND RESULTS

Test Completed:

1/9/2015

Unit Under Test Information	Υ	Ν	N/A	Comments
Tested in shipping container:		Х		
Operating during test:		Х		
Operated by Client:		Х		
Powered during testing:		Х		

Passes post-test functionals: x Physical damage noted: x Does unit(s) pass requirements: x Test Profile Checked x COMMENTS: The DUT was subjected to the characteristic Shadk started at 10 g/s and

COMMENTS: The DUT was subjected to the above Shock levels. Shocks started at 10 g's and increased per levels noted above at the completion of both X and Y axes for each level. No damage noted to DUT. The device was tested functionally after each test in each axis, no failures were noted.

Test Technician:	John R Towle

# **Test Equipment List**

**Calibration Abbreviations** 

CAL calibrated NCR no calibration required

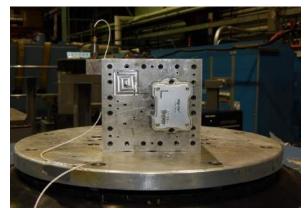
Shock R&D T1000 Shaker system

Work Center	Legacy ID	Manufacturer	Description	M/N	S/N	Range	Cal Interval	Cal Due
WC004594	BX2867	Ling Electronics	Vibration Shaker, V-895; Freq. Range: 4 to 3,500 Hz; Force Rating: 10,000 lbf; Displacement: 2"" p-p, Velocity: 58 in/s	V895-440-LPT- SP	SP6621- 004/1	4 to 3,500 Hz; 10,000 lbf 2 "" p-p	NCR	NCR
WC005173	BX0627	Spectral Dynamics	VIBRATION CONTROLLER, 4-channel	2552B	2932- 7633D	Has no range.	6	05/14/2015
WC003837	BX0552	PCB Piezotronics	ICP POWER SUPPLY, 6-Channel	483A08	364	1 to 100MV	12	08/15/2015
WC002931	BX2615	PCB Piezotronics	ACCELEROMETER	353B04/ACS- 23	130699	10 mv/g 1 to 7K Hz	6	12/12/2015

Shock R&D Tower system

Work Center	Legacy ID	Manufacturer	Description	M/N	S/N	Range	Cal Interval	Cal Due
WC004617	BX0405	PCB Piezotronics	SHOCK MACHINE	IMPAC 66	9	MAX. ACCELERATION;10000G && N/A]	NCR	NCR
WC005166	BX0501	Spectral Dynamics	VIBRATION CONTROL SYSTEM, 4-channel	2552-9715- 1	2932- 7776	0 to 20 KHz	6	02/07/2015
WC025051	BX4441	PCB Piezotronics	SHOCK ACCELEROMETER	M350B04	47993	0 to 20KHz	6	03/18/2015
WC004172	BX0697	PCB Piezotronics	PCB POWER SUPPLY, 12-Channel	483B07	260	24V, 4MA	12	01/20/2015





Shaker Table +/- X-Axis Shock Setup



Shaker Table +/- Y-Axis Shock Setup



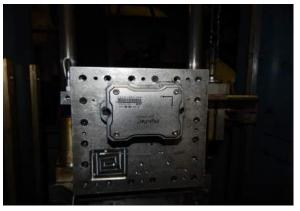
Shock Tower +X-Axis Test Setup



Shock Tower -X-Axis Test Setup



Shock Tower +Y-Axis Test Setup

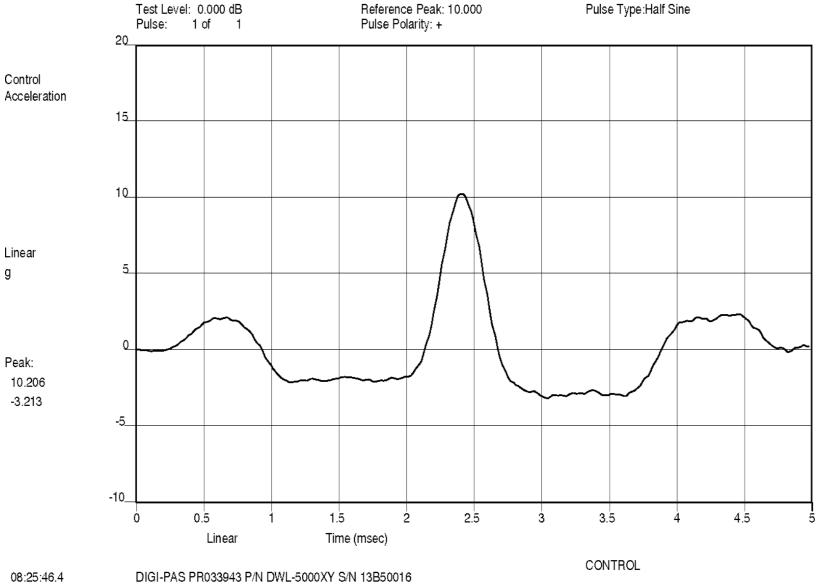


Shock Tower -Y-Axis Test Setup



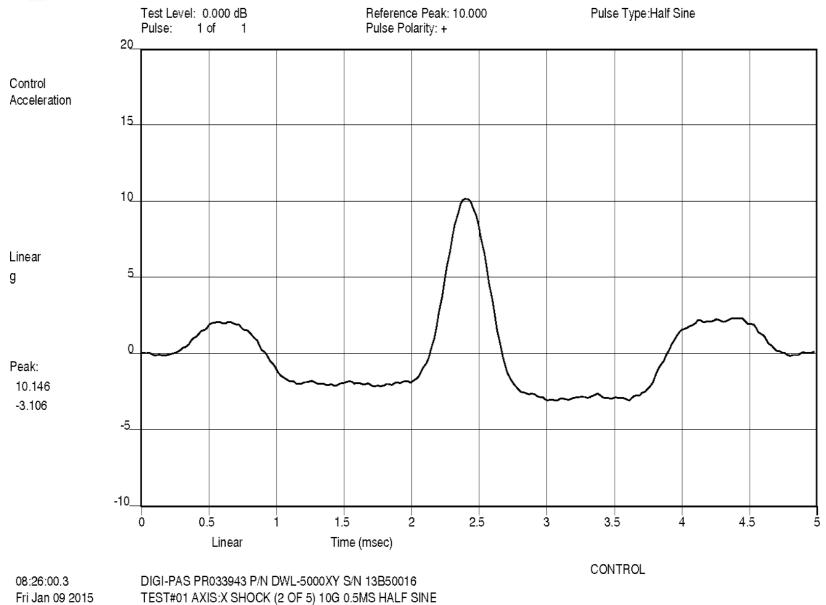
Unit(s) Received by:		ceived by:	John R Towle	Date:	Date: 1/9/2014	
ITEM	QTY.	P/N	S/N	Descript	Ready for join Test	
1	1	DWL-5000XY	13B50016	DUT	Yes	
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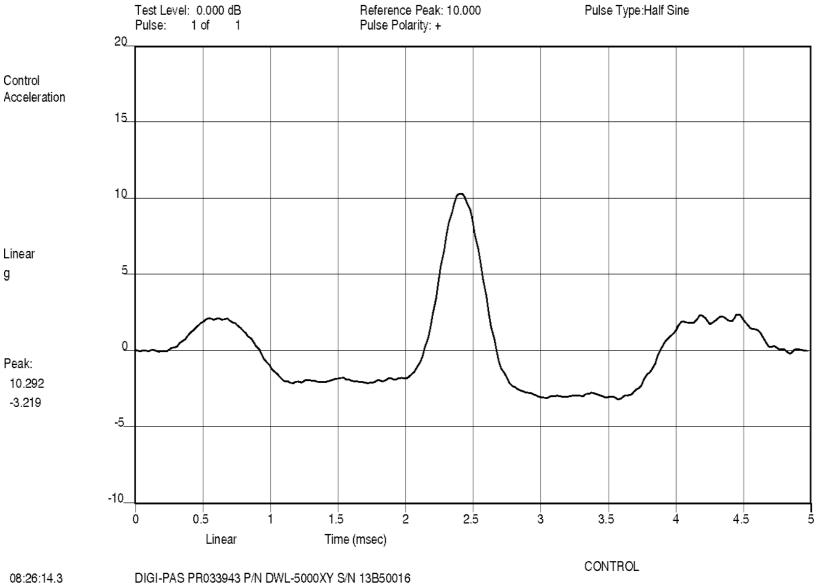


TEST#01 AXIS:X SHOCK (1 OF 5) 10G 0.5MS HALF SINE



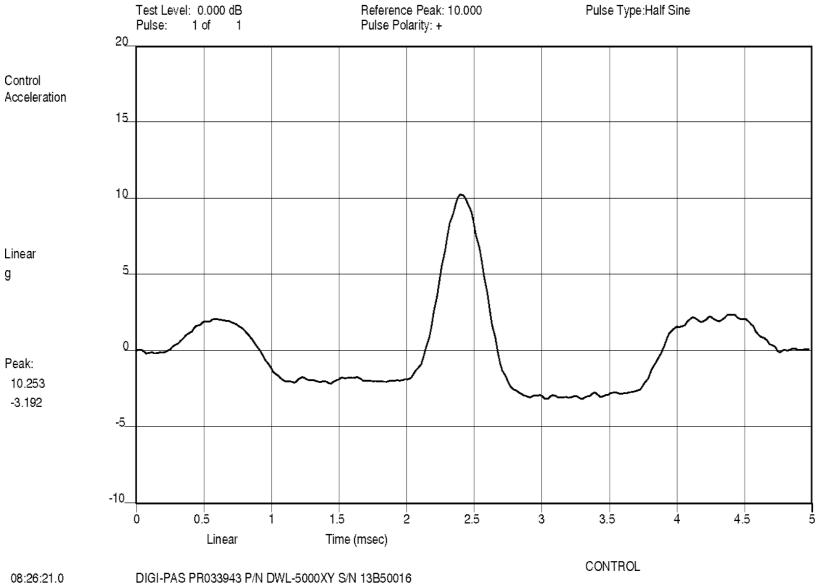






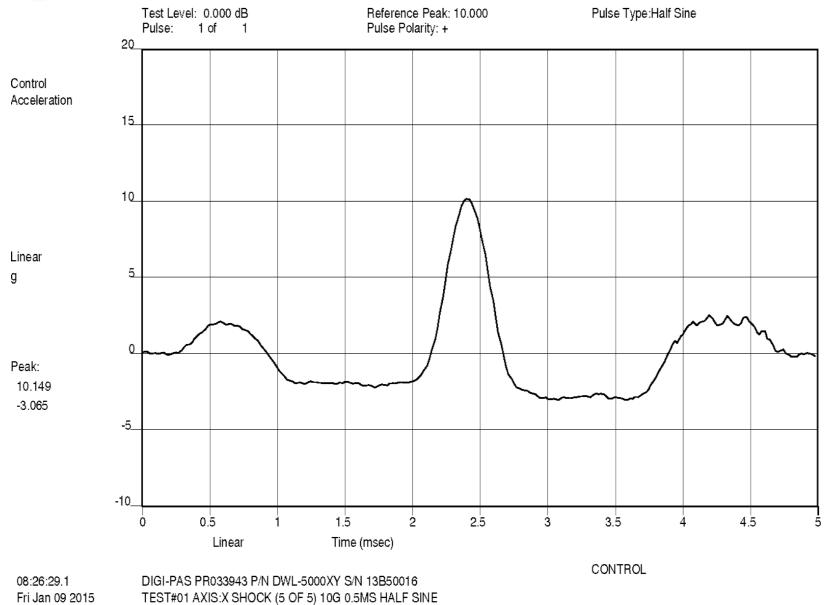
08:26:14.3 Fri Jan 09 2015 DIGI-PAS PR033943 P/N DWL-5000XY S/N 13B50016 TEST#01 AXIS:X SHOCK (3 OF 5) 10G 0.5MS HALF SINE



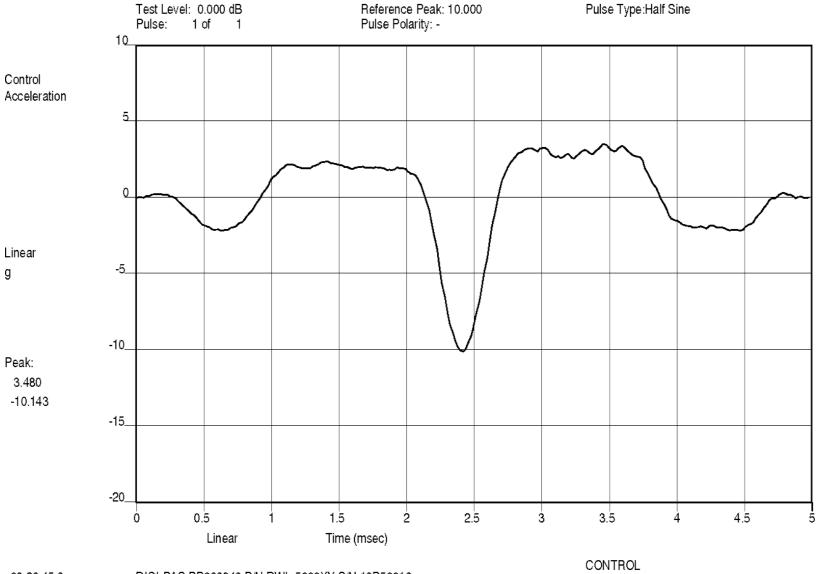


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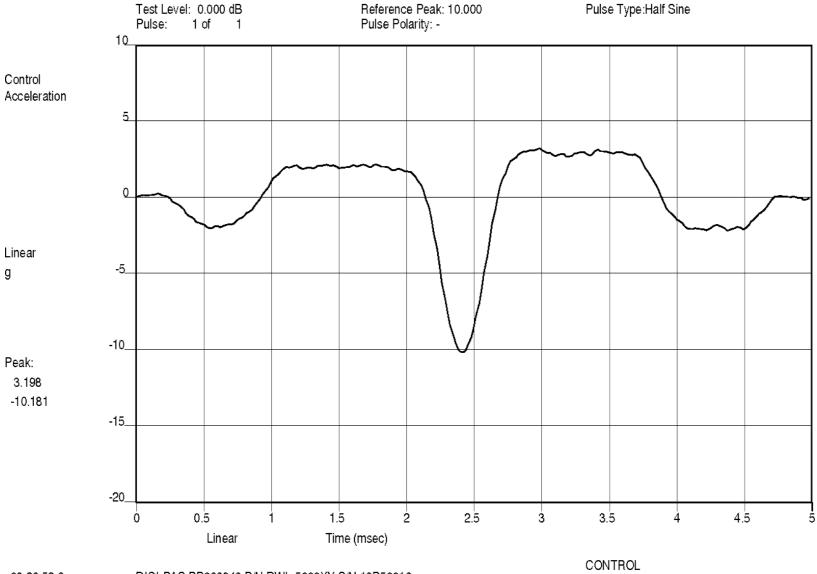






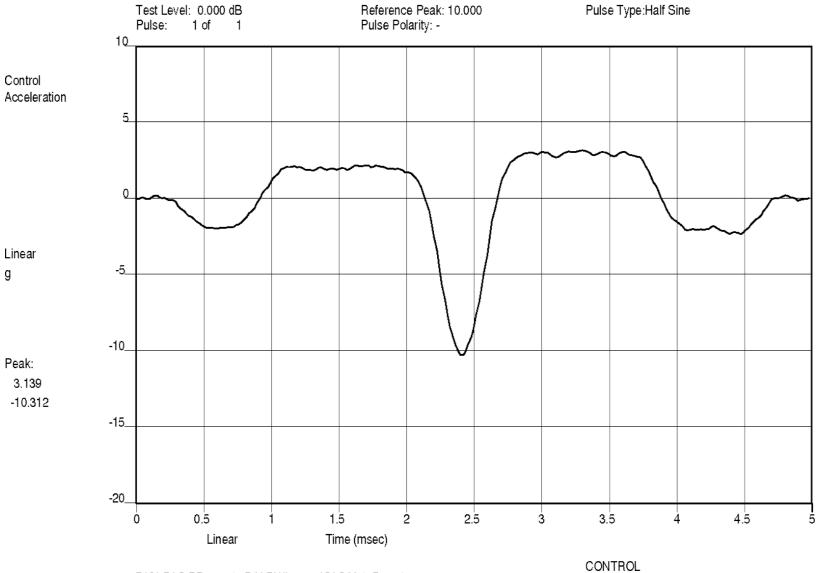
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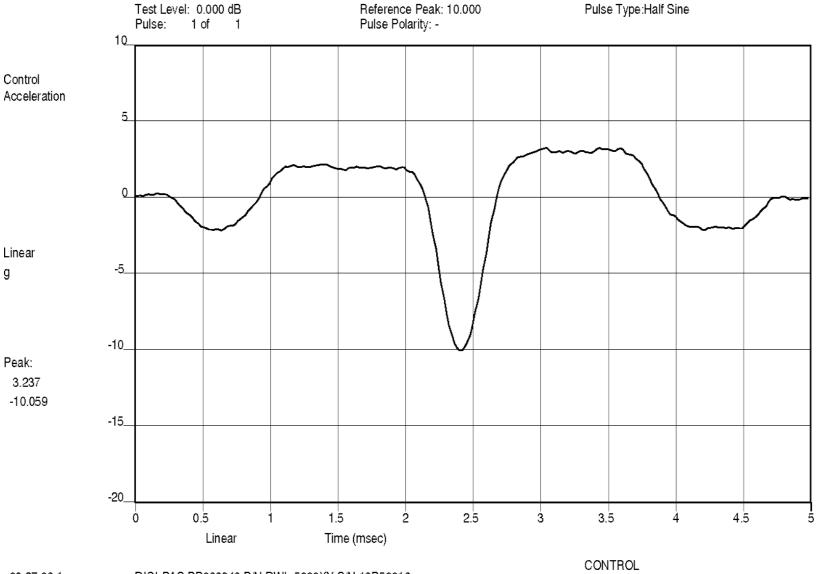
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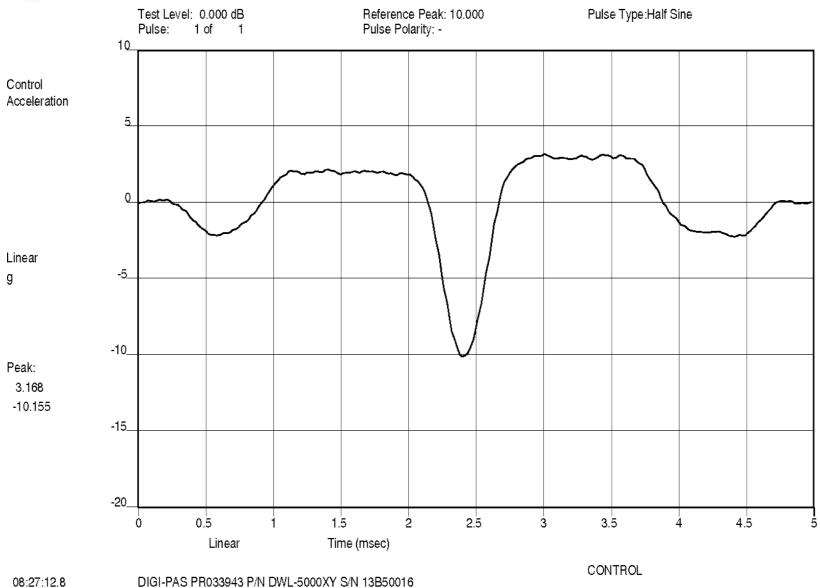
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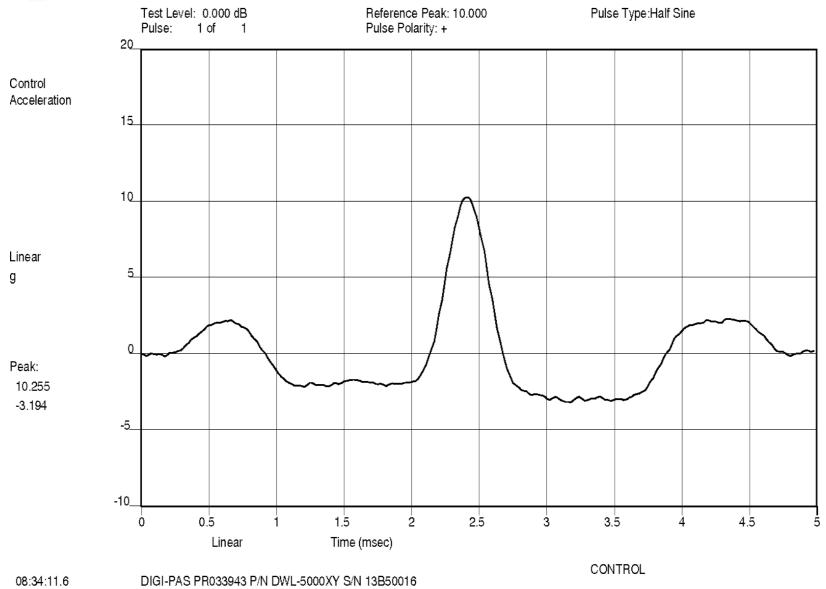
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TEST#01 AXIS:X SHOCK (5 OF 5) 10G 0.5MS HALF SINE

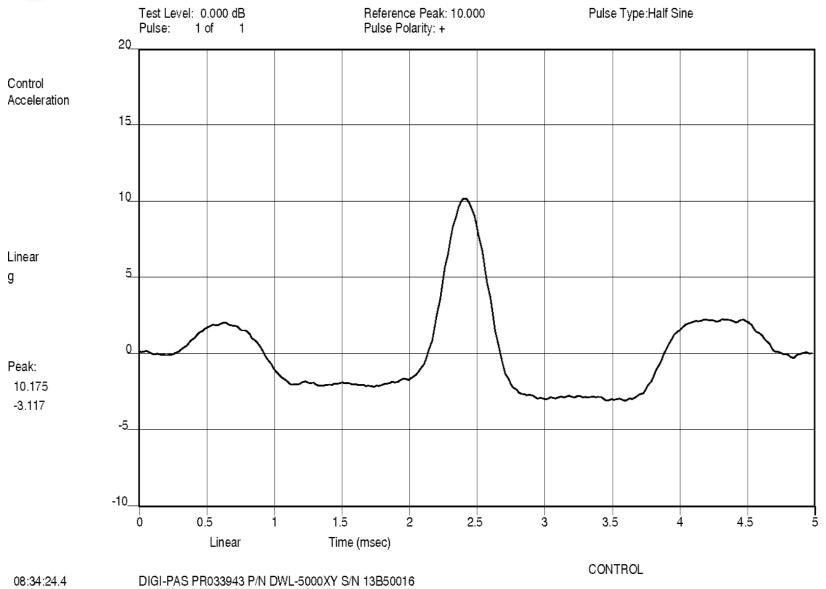




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TEST#02 AXIS:Y SHOCK (1 OF 5) 10G 0.5MS HALF SINE

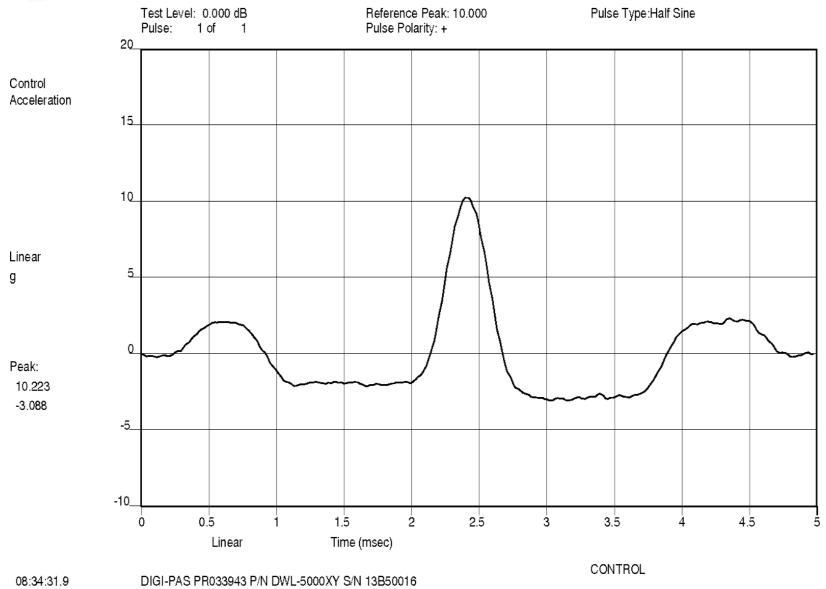




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TEST#02 AXIS:Y SHOCK (2 OF 5) 10G 0.5MS HALF SINE

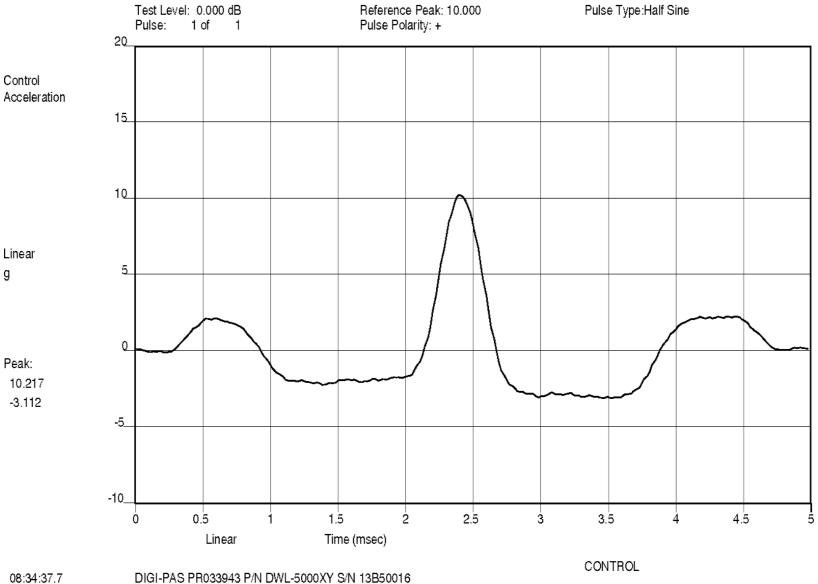




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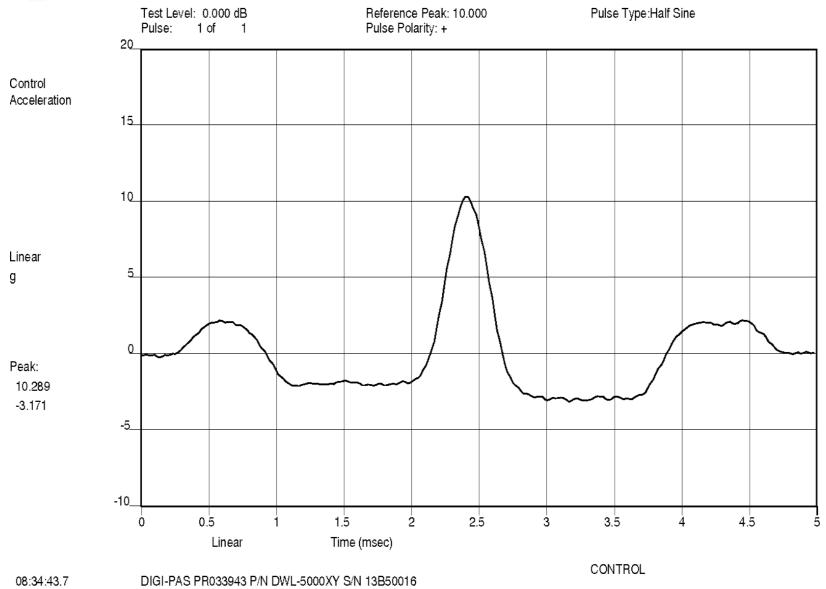
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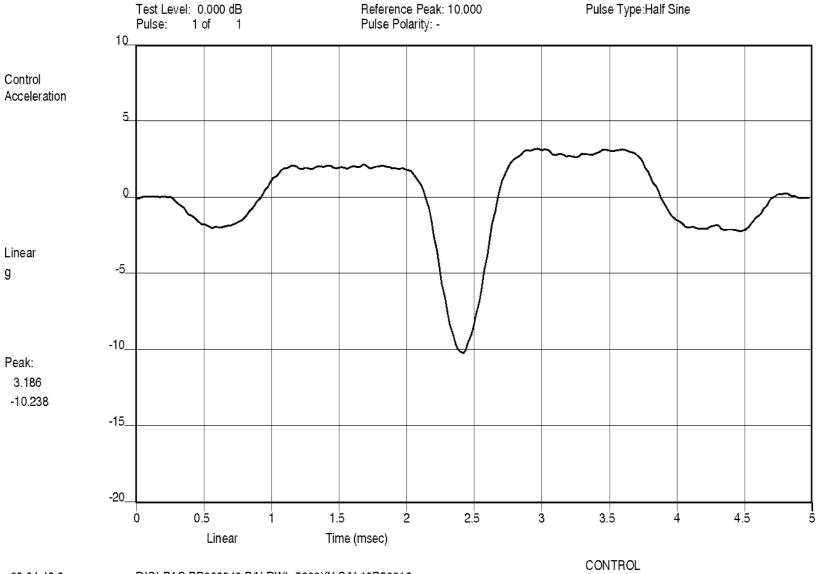




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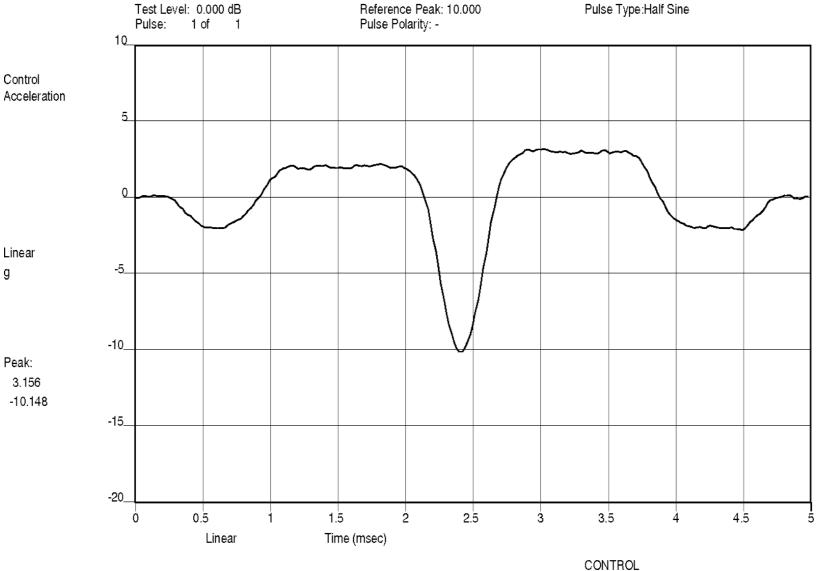
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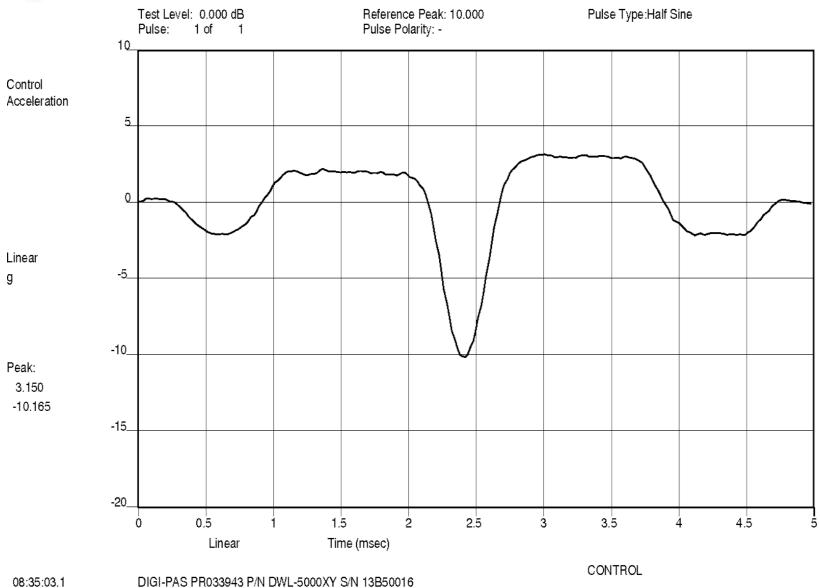
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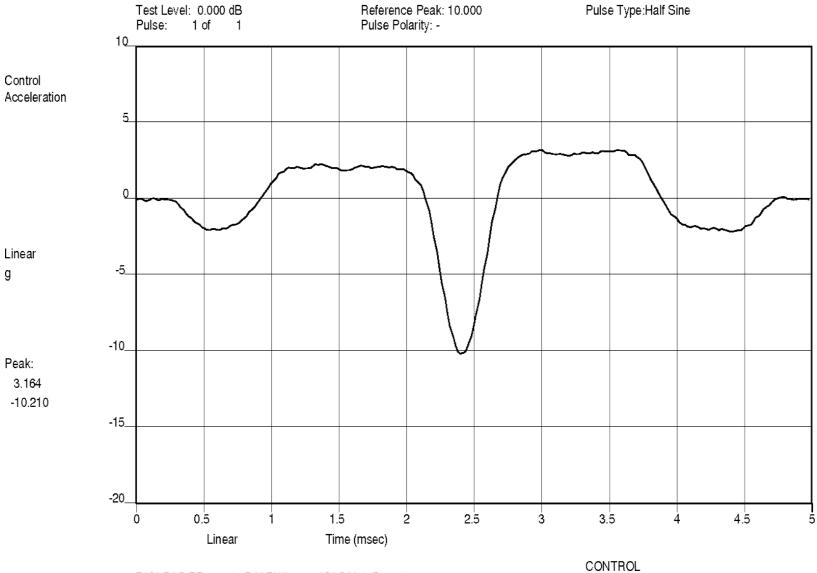




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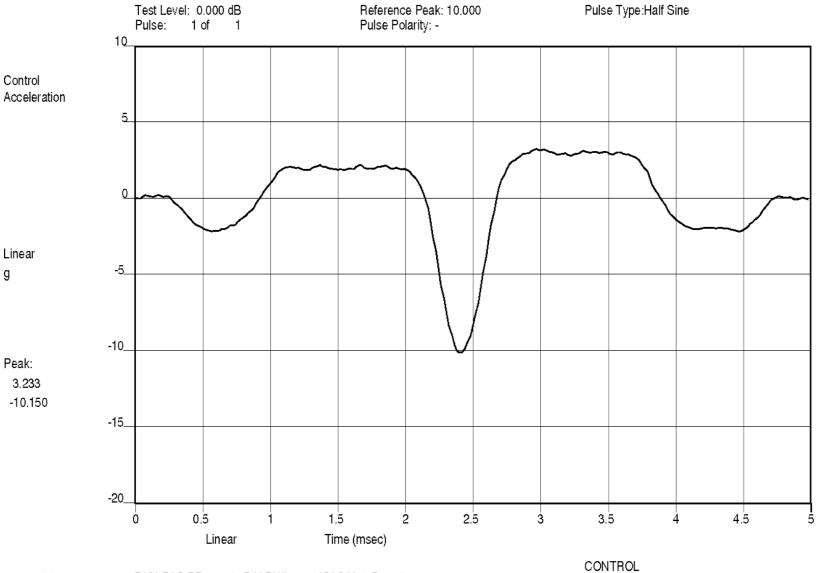
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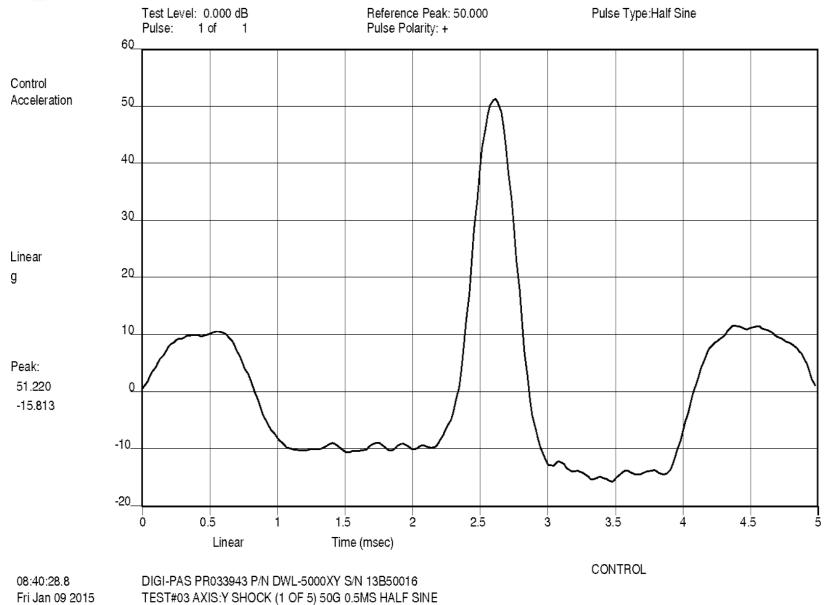
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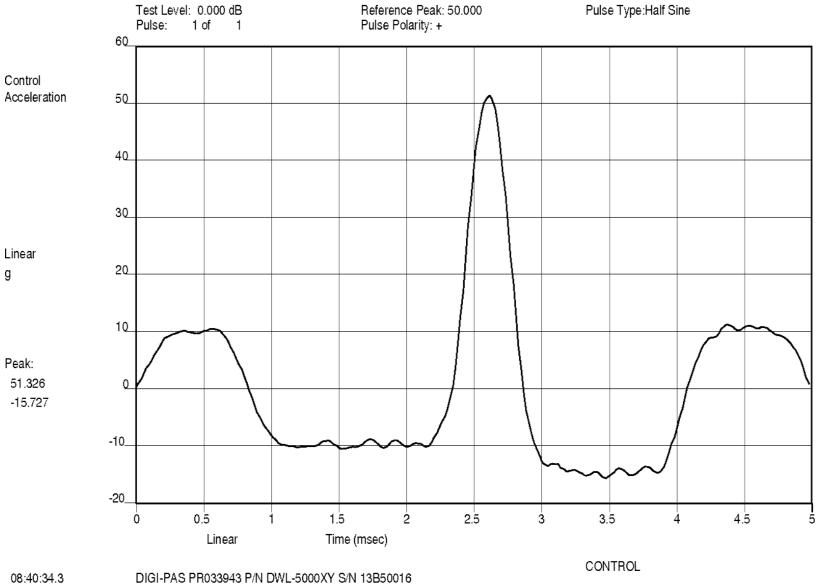
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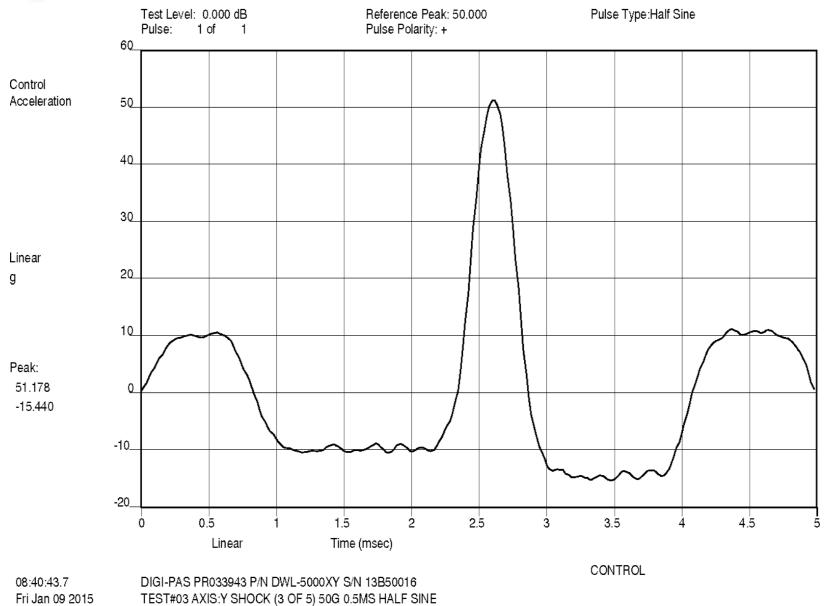
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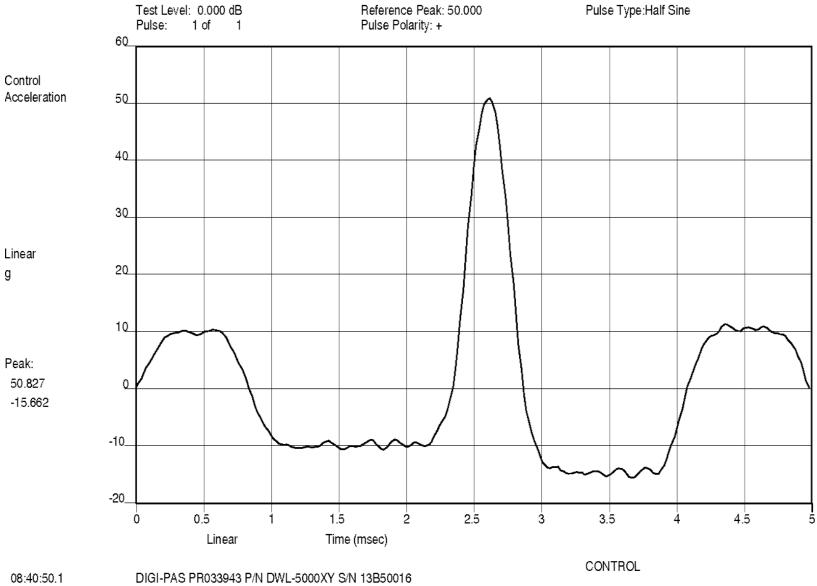
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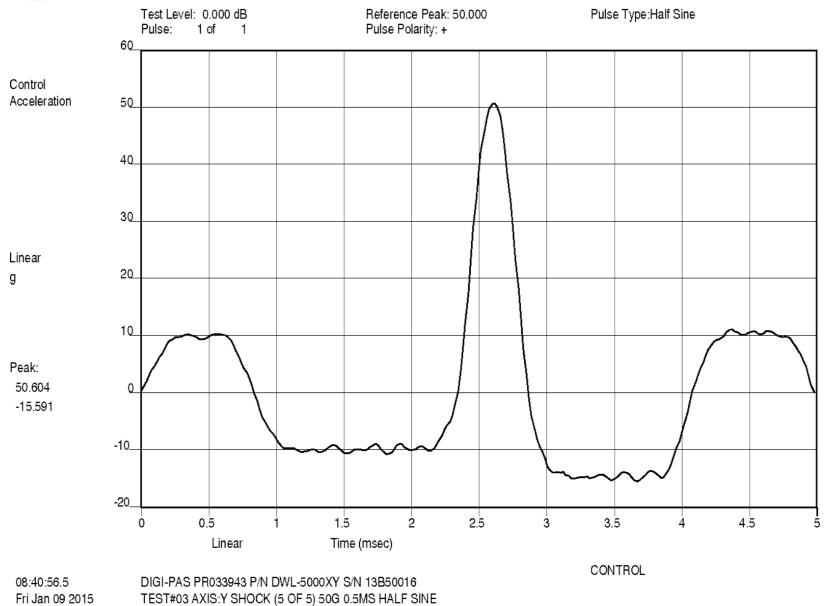
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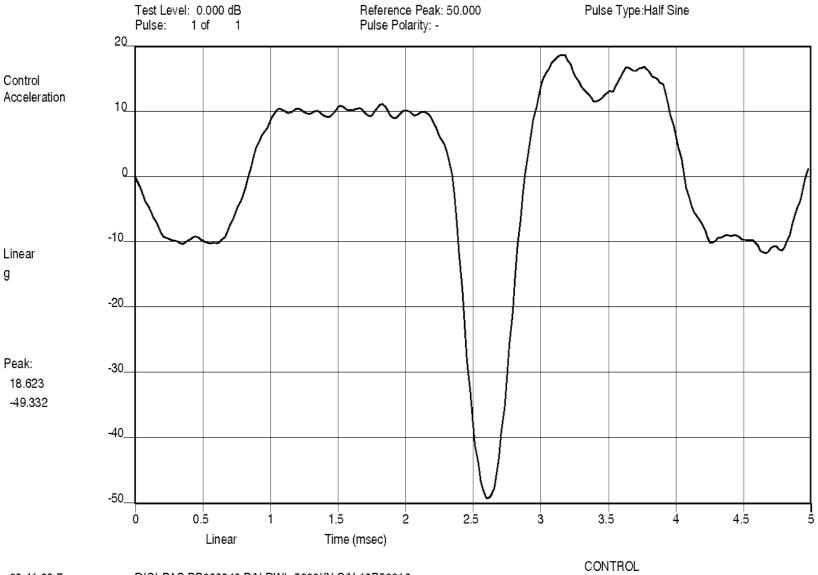


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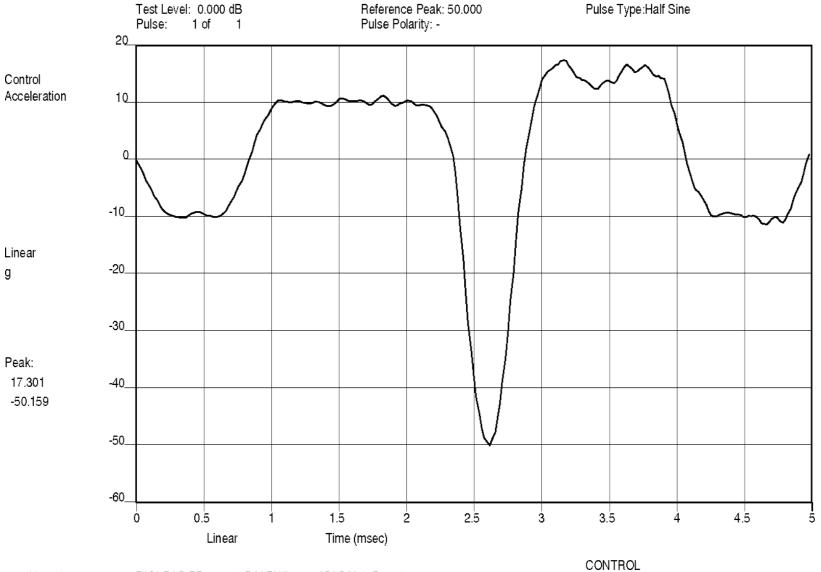






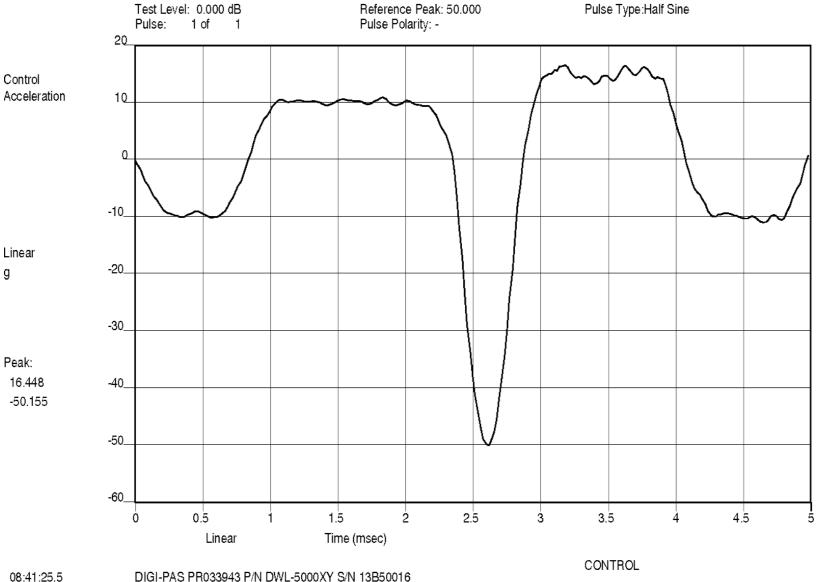
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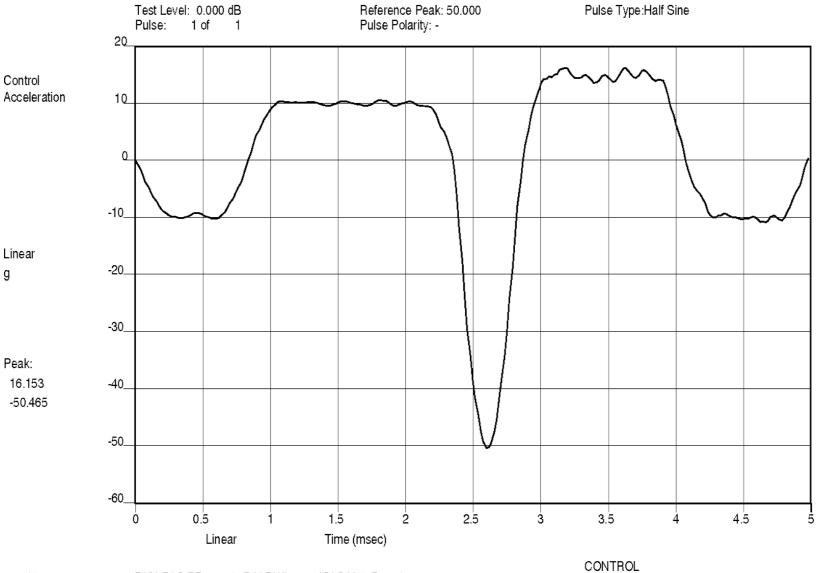
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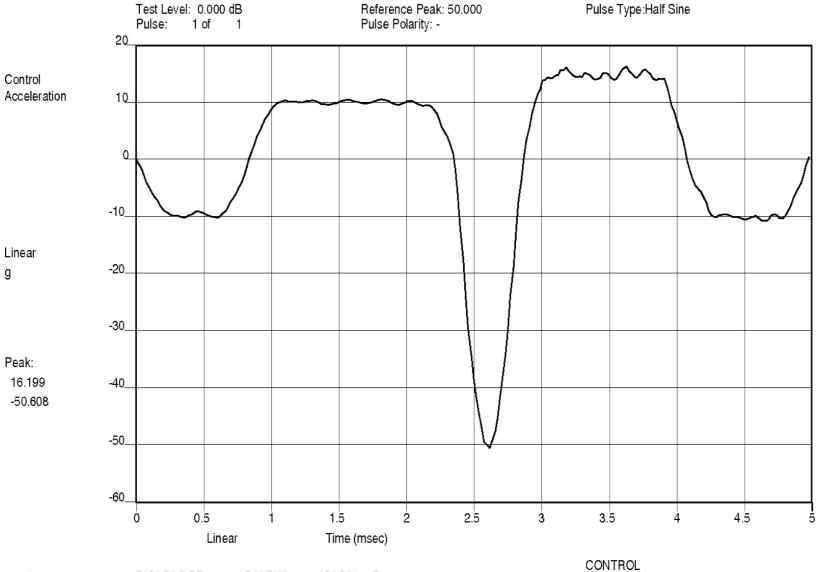
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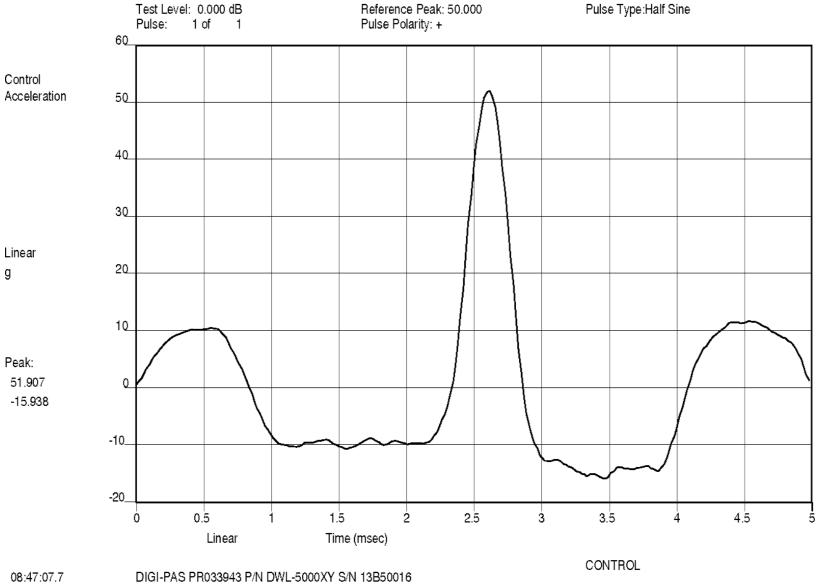
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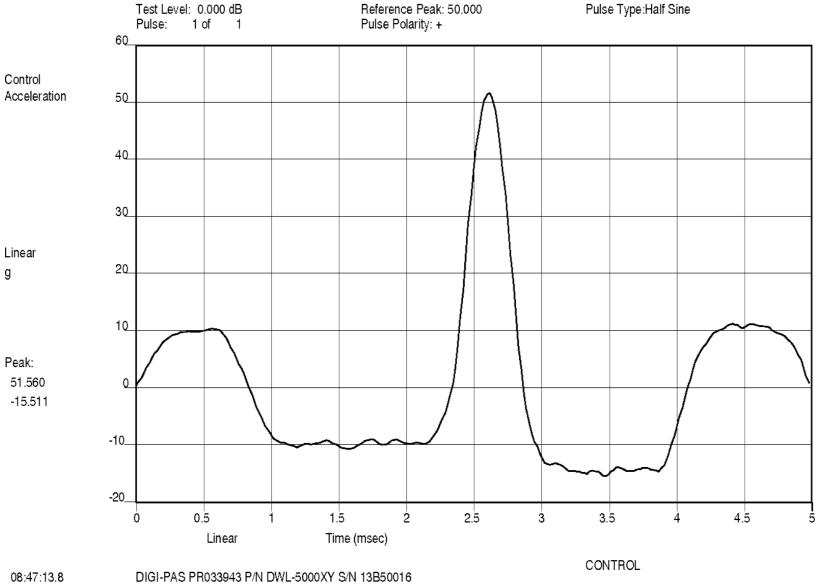
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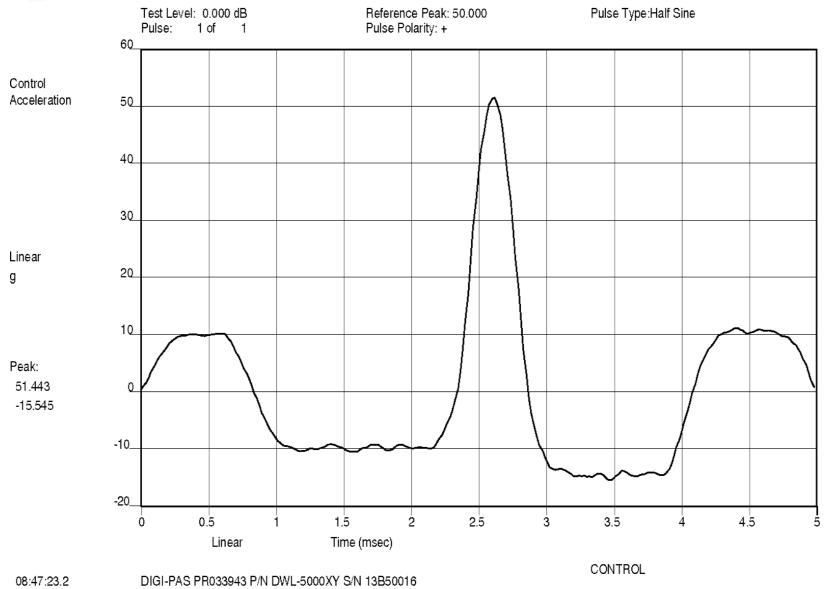
TEST#04 AXIS:X SHOCK (1 OF 5) 50G 0.5MS HALF SINE





TEST#04 AXIS:X SHOCK (2 OF 5) 50G 0.5MS HALF SINE

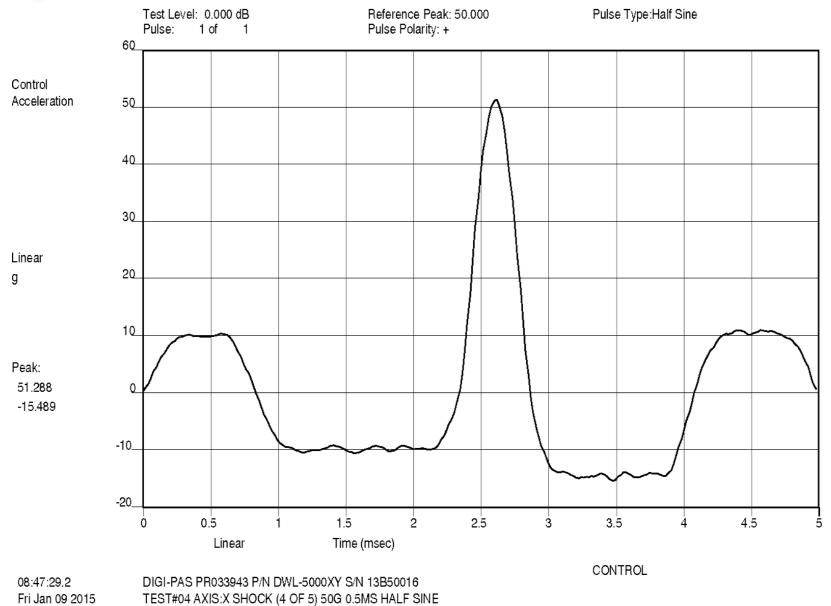




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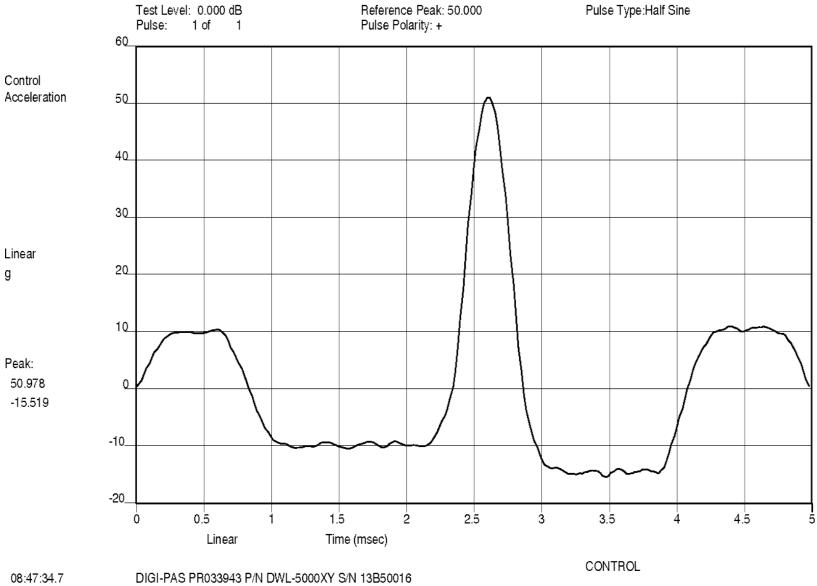
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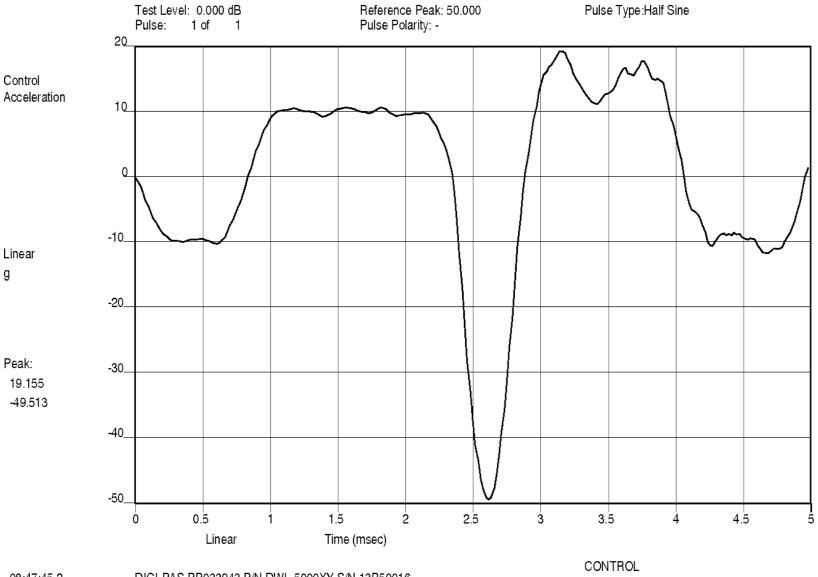
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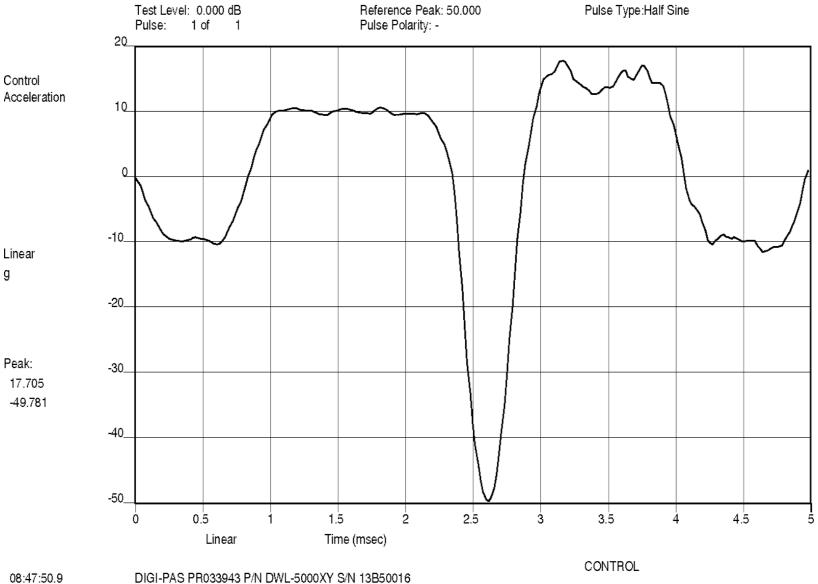
DIGI-PAS PR033943 P/N DWL-5000XY S/N 13B50016 TEST#04 AXIS:X SHOCK (5 OF 5) 50G 0.5MS HALF SINE





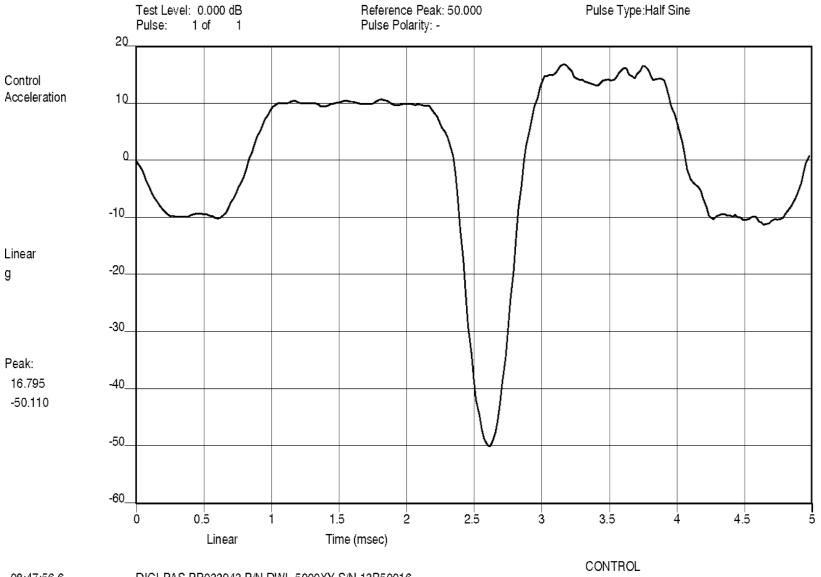
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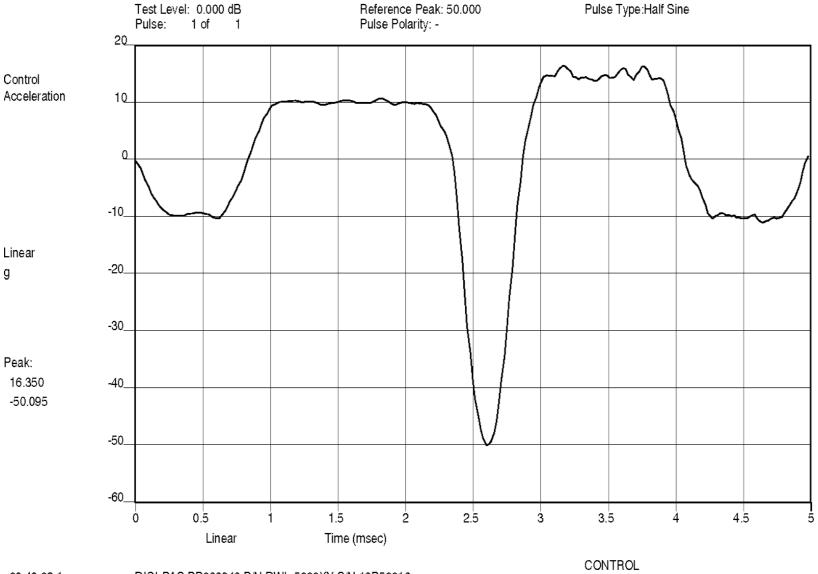
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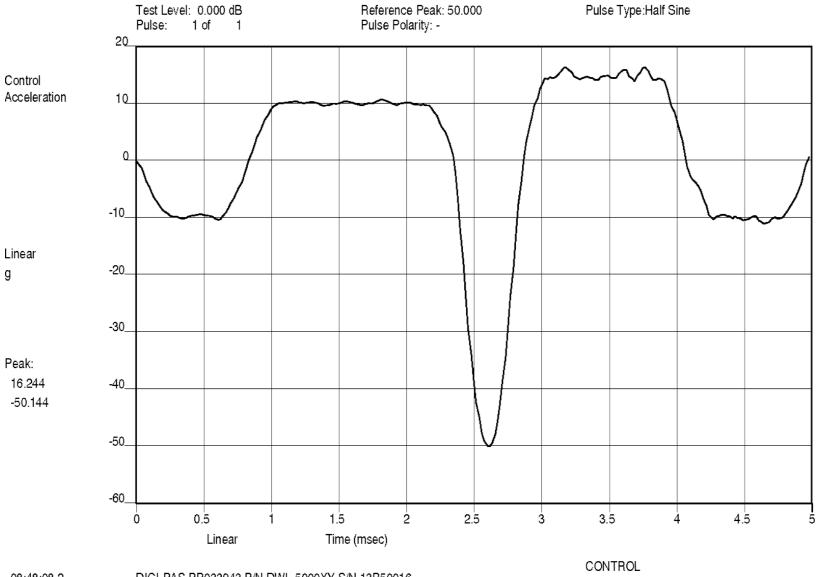
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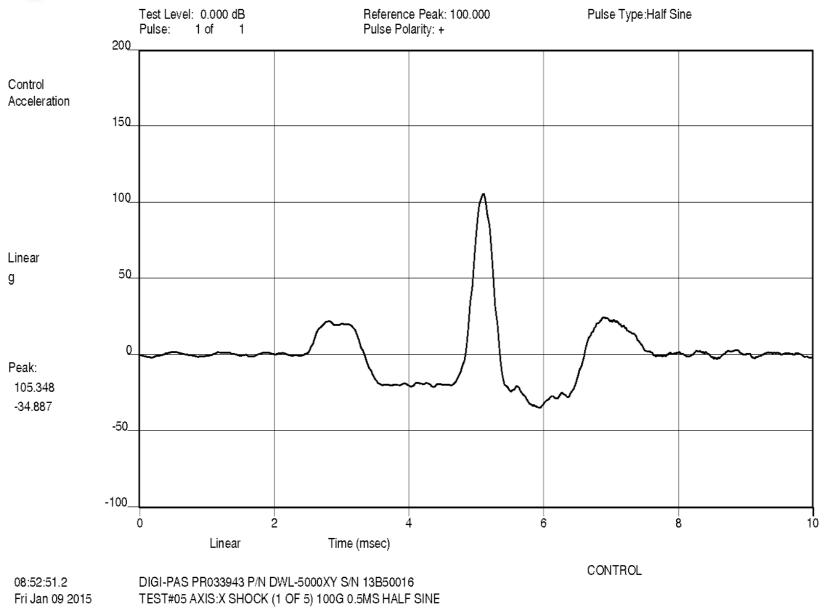
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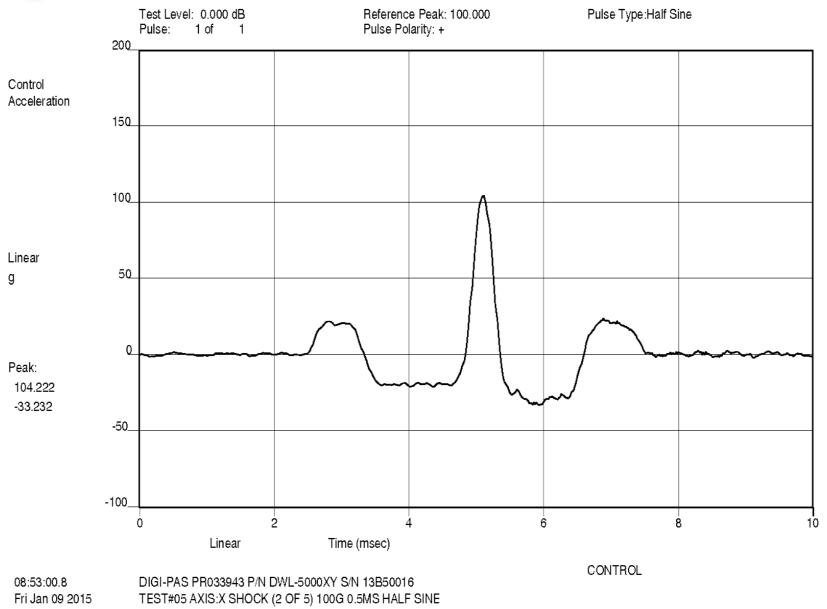


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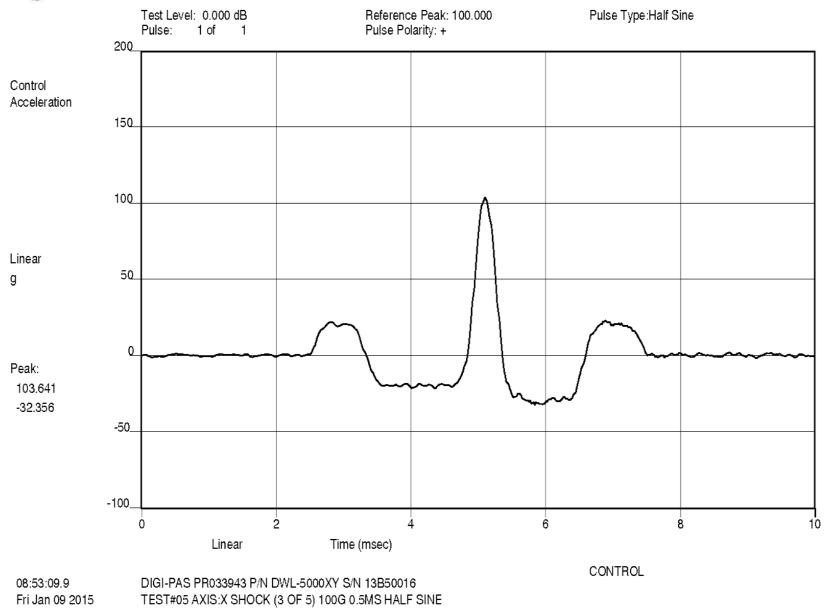




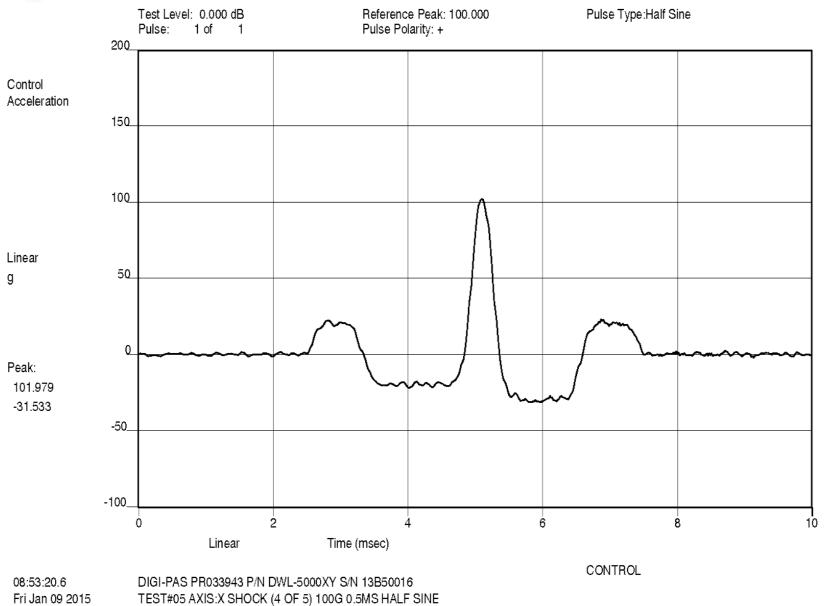




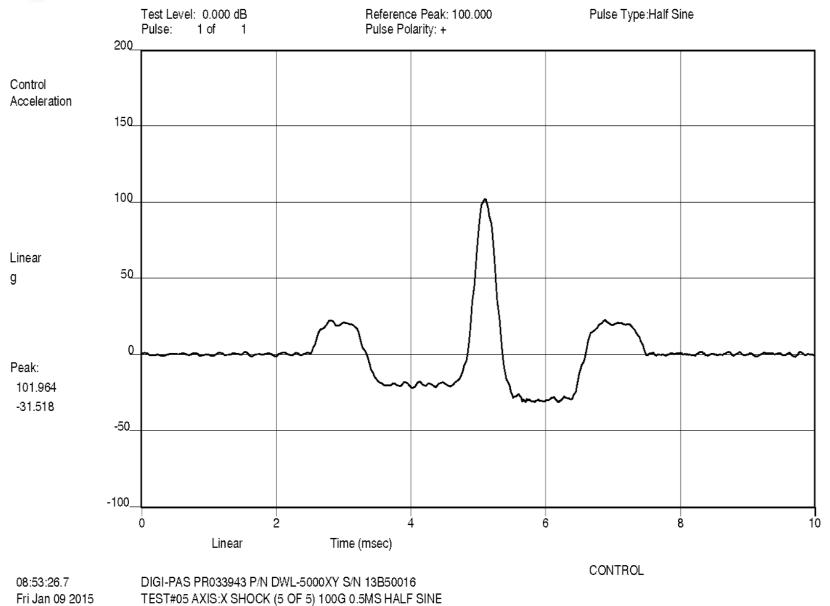




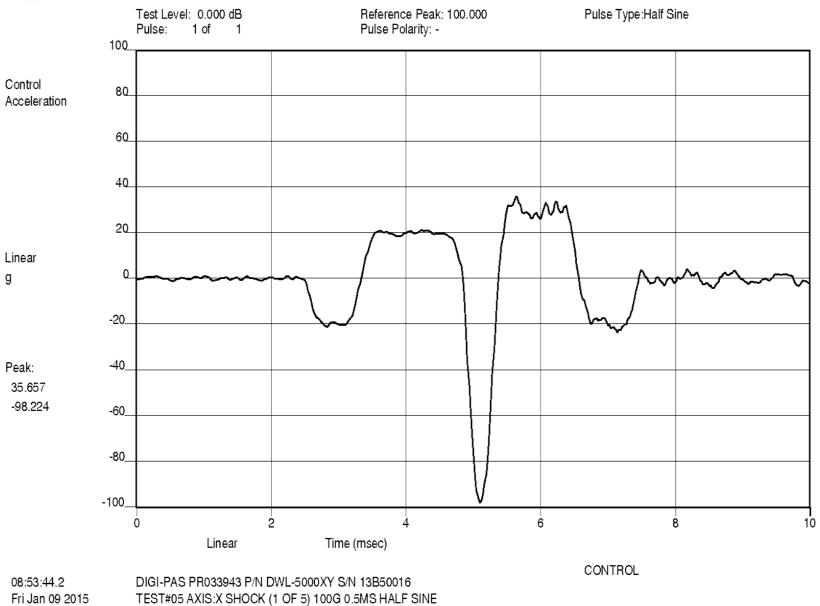




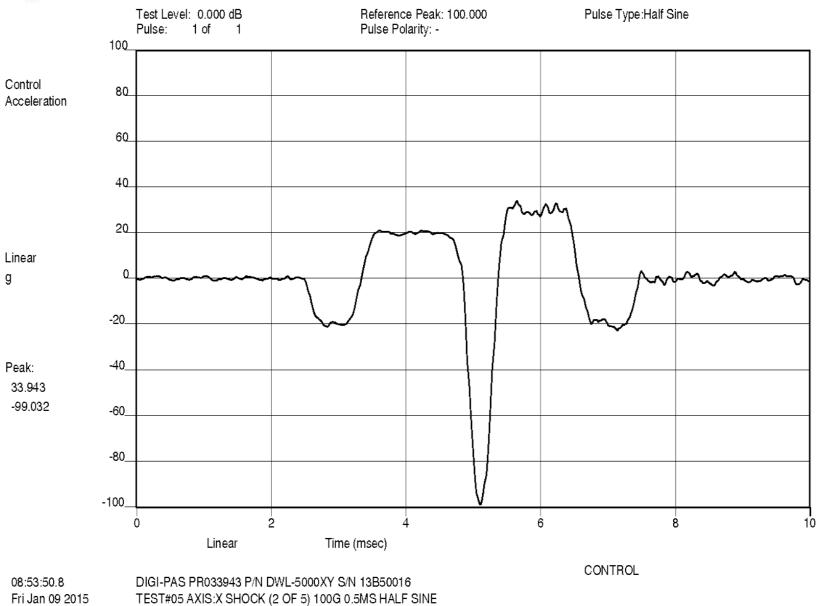






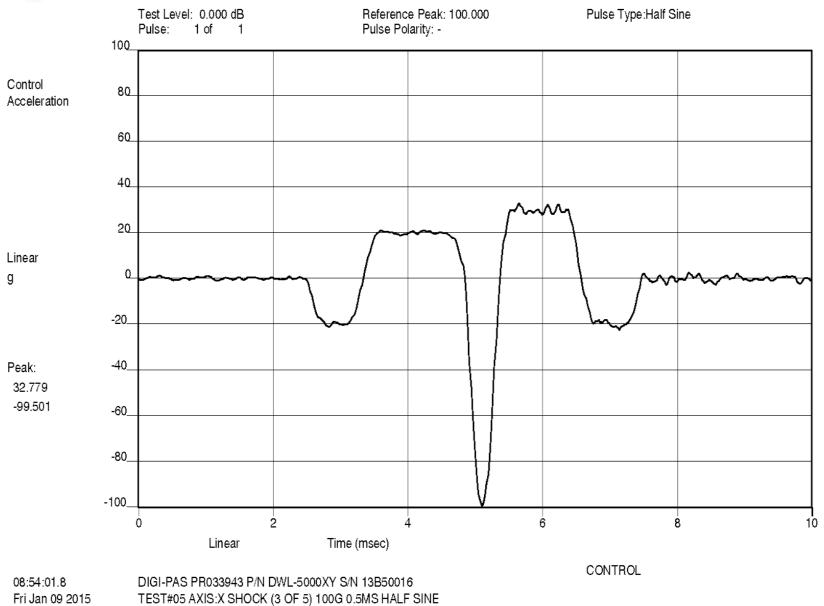




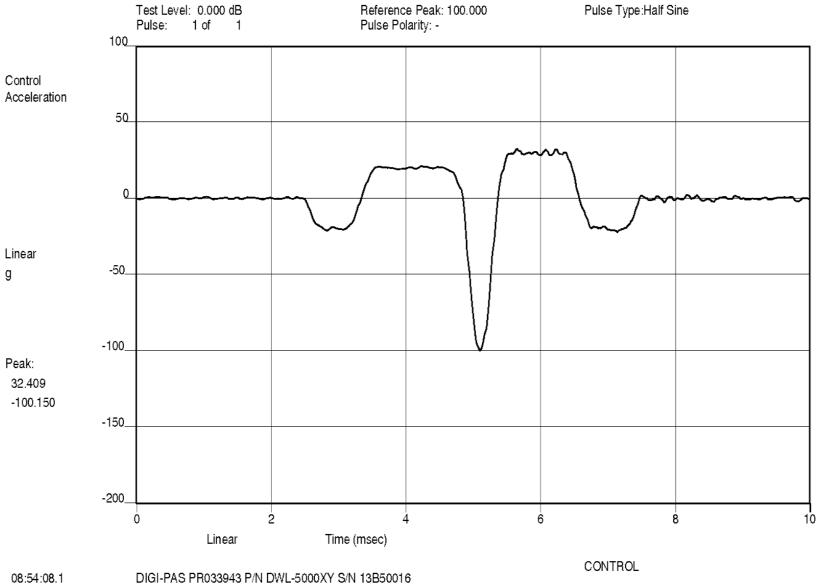


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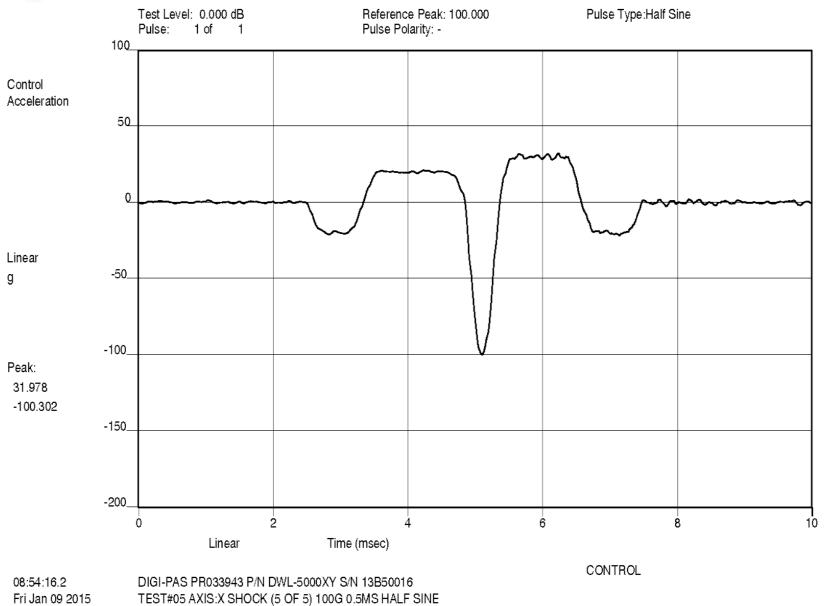






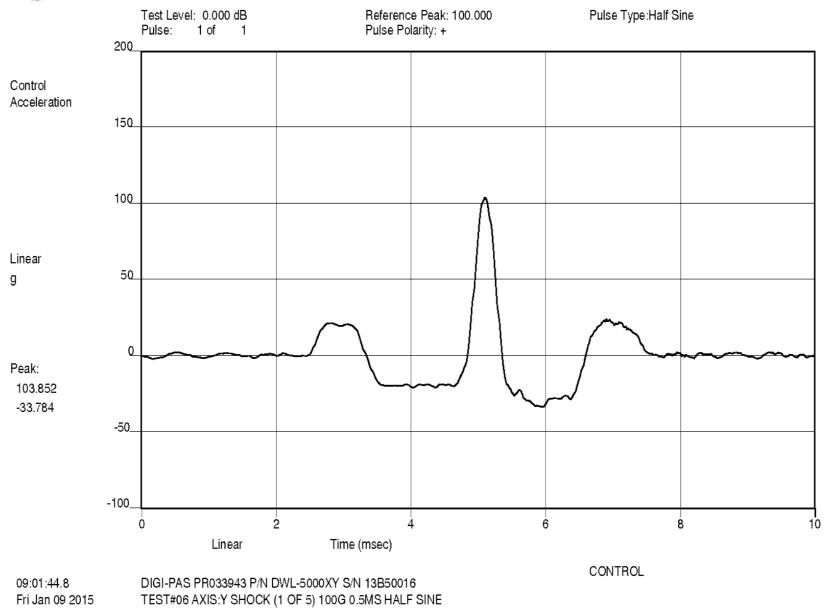
08:54:08.1 DIGI-PAS PR033943 P/N DWL-5000XY S/N 13B50016 Fri Jan 09 2015 TEST#05 AXIS:X SHOCK (4 OF 5) 100G 0.5MS HALF SINE



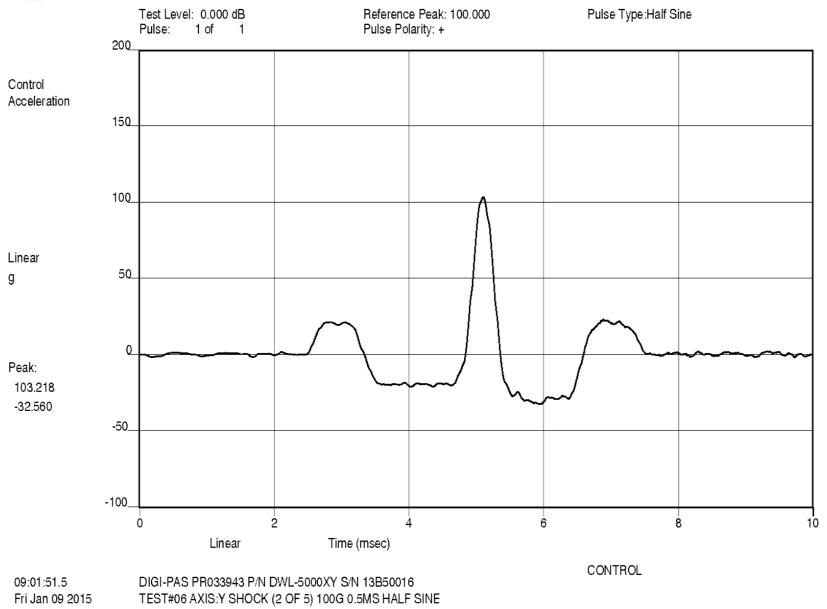


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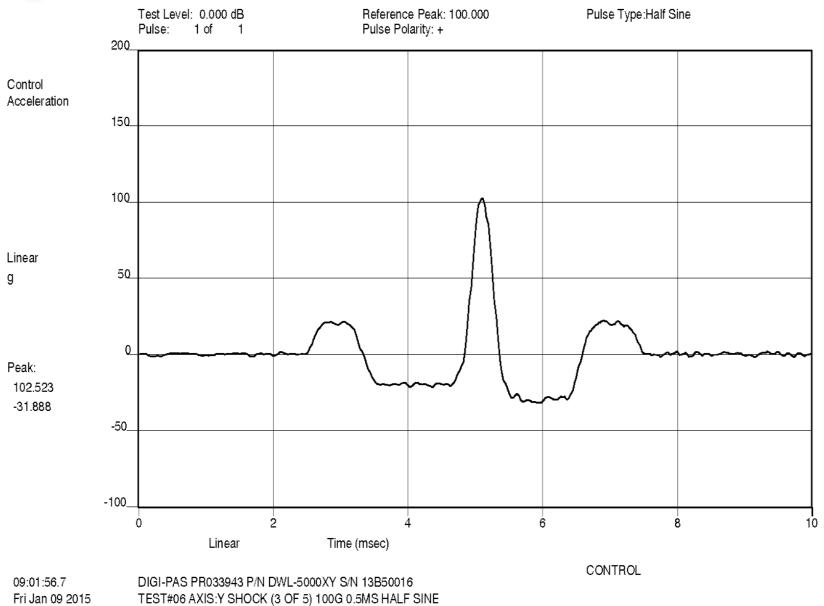




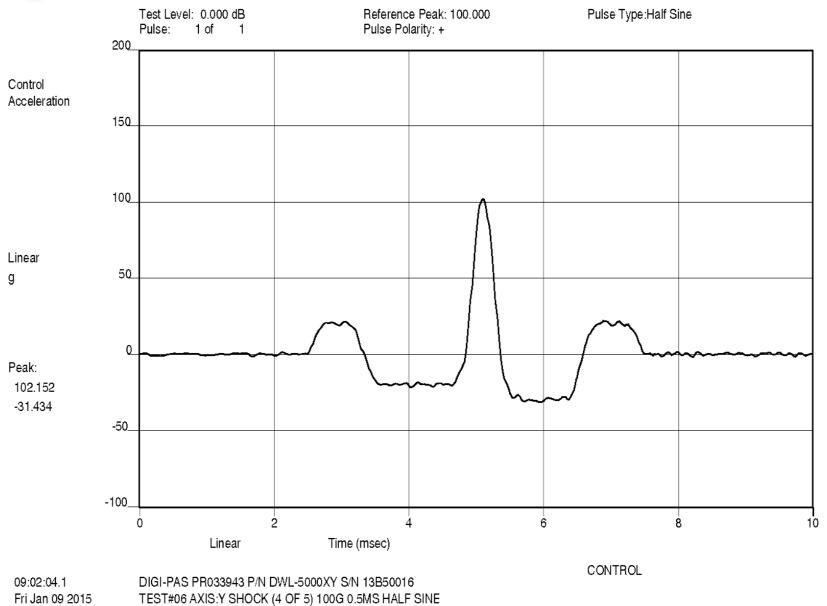






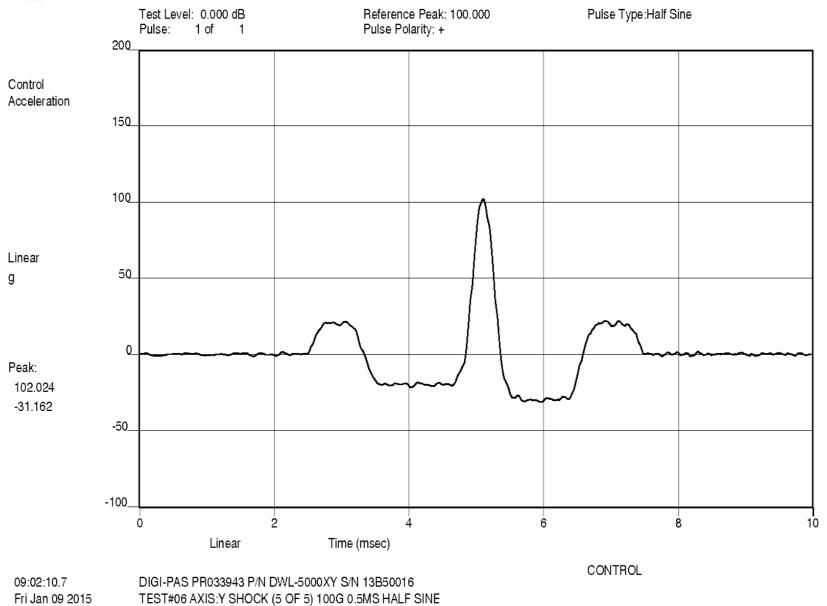






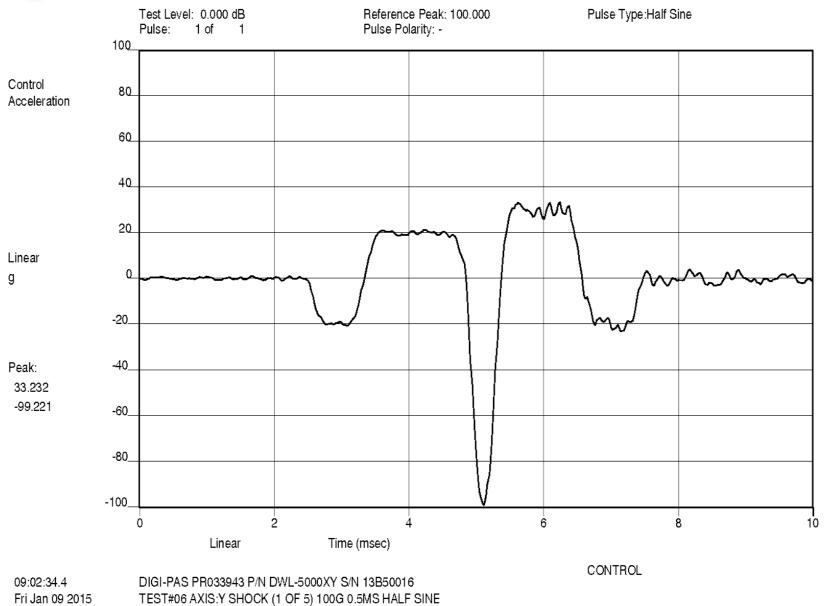
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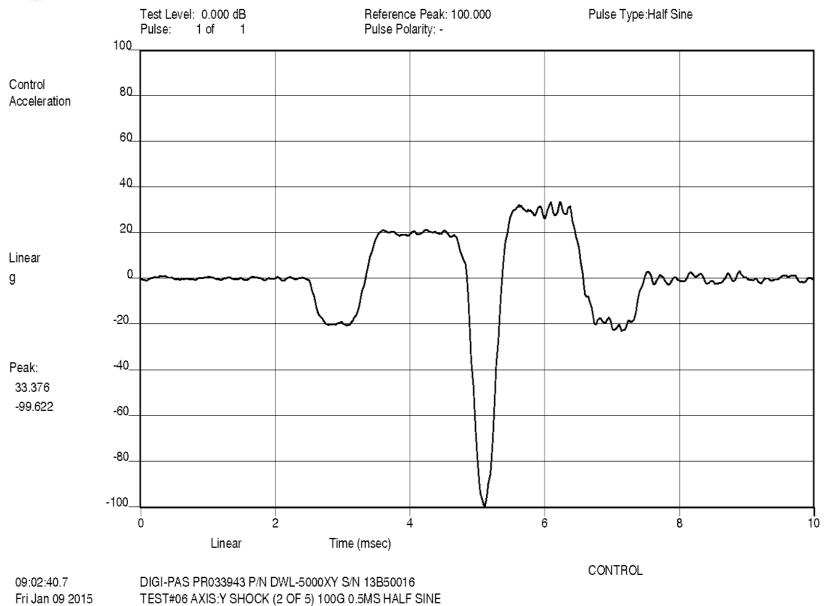
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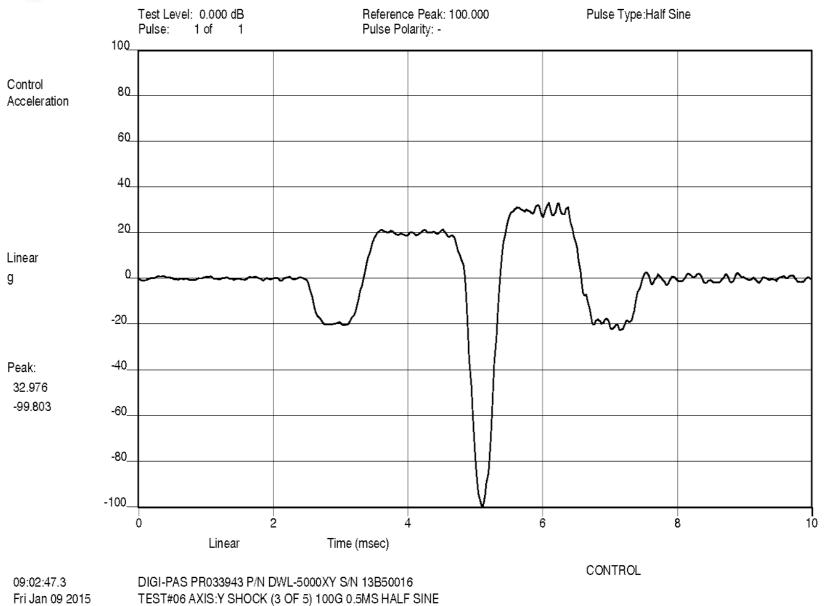


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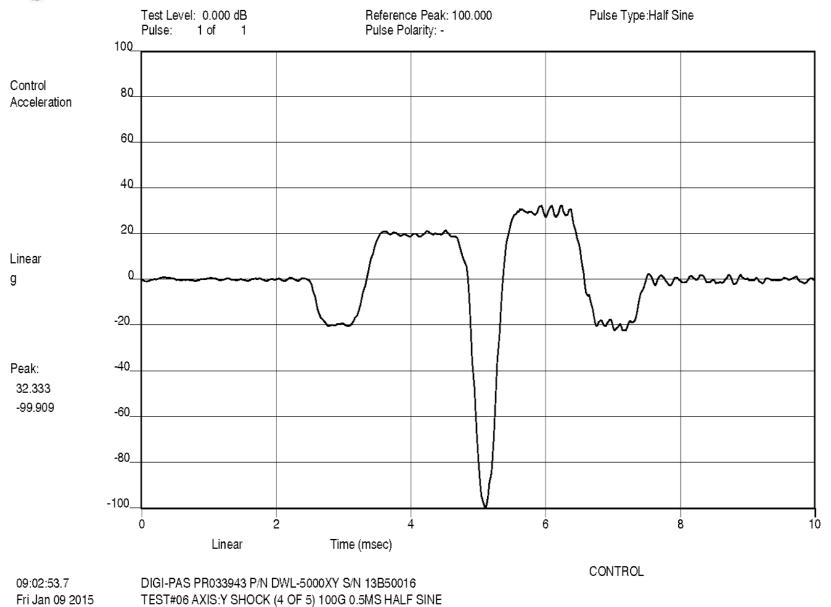






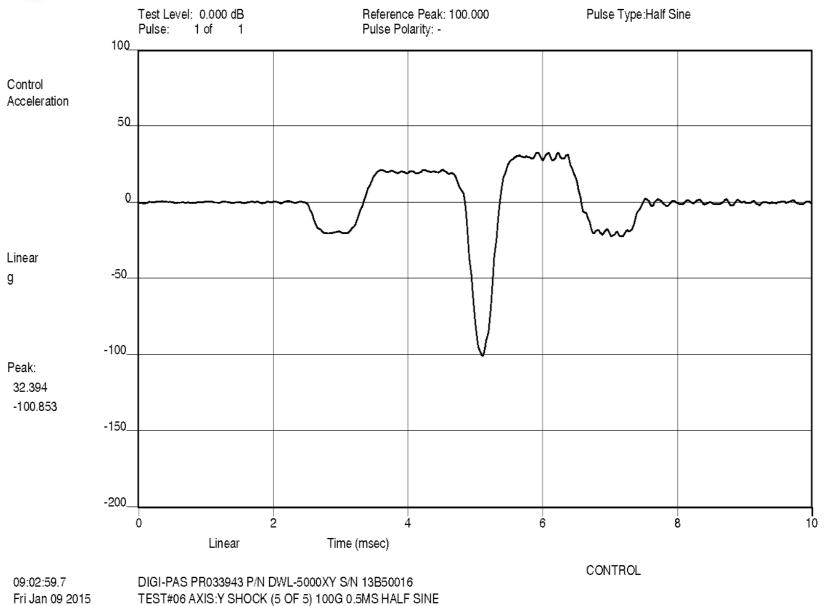
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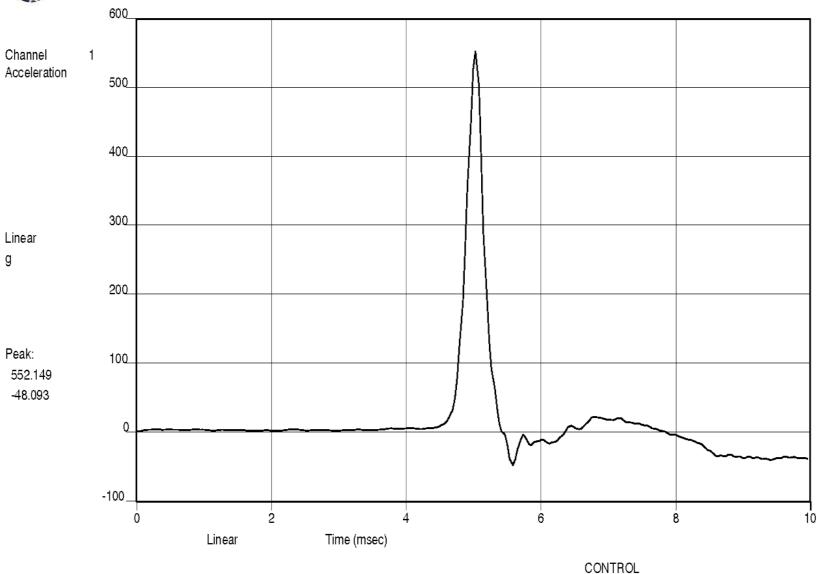
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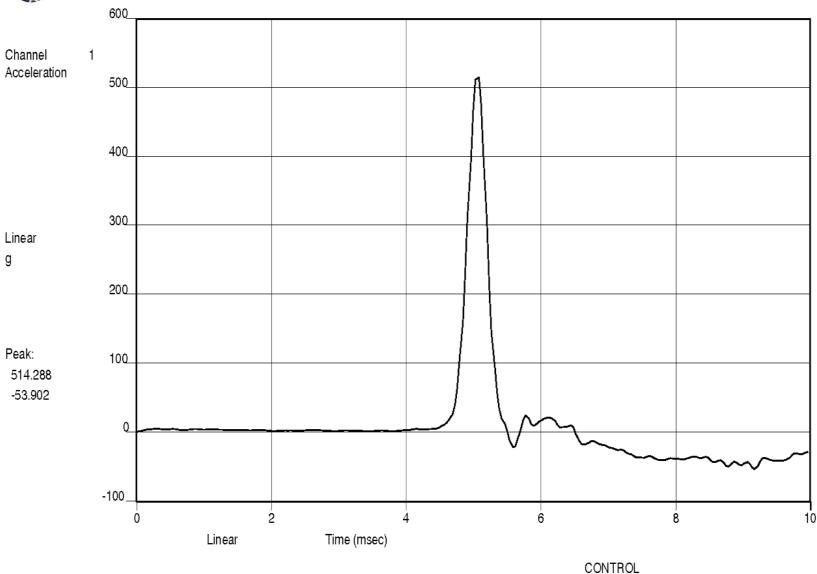
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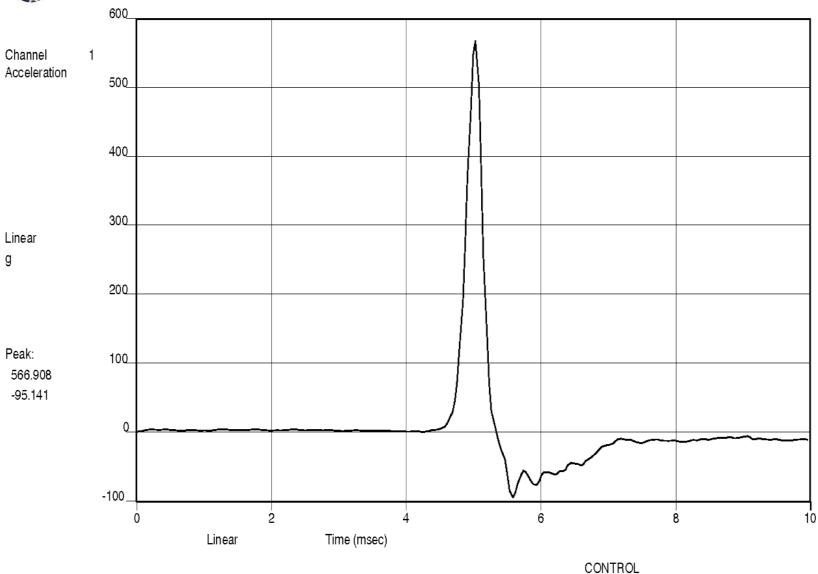
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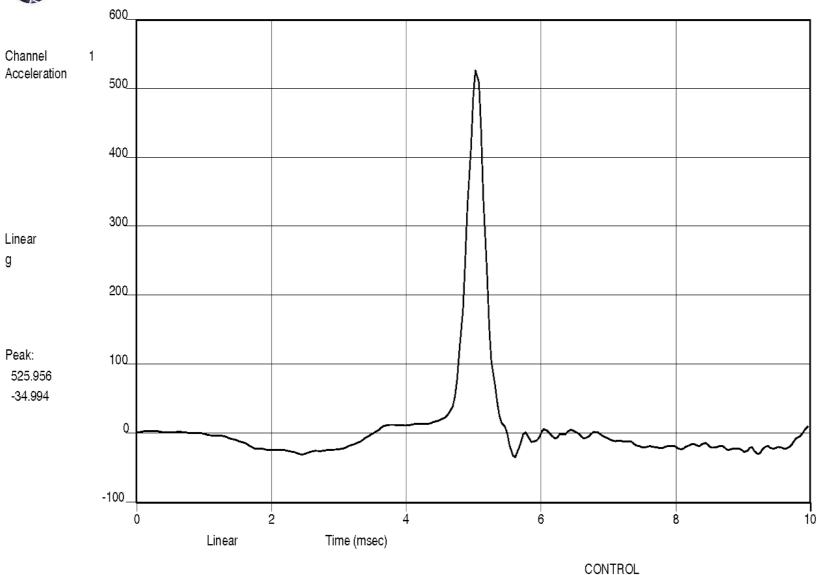
10:03:35.1 Fri Jan 09 2015 DIGI-PAS PR033943 P/N DWL-5000XY S/N 13B50016 TEST#07 AXIS:+X SHOCK (2 OF 5) 500G .5MS HALF SINE





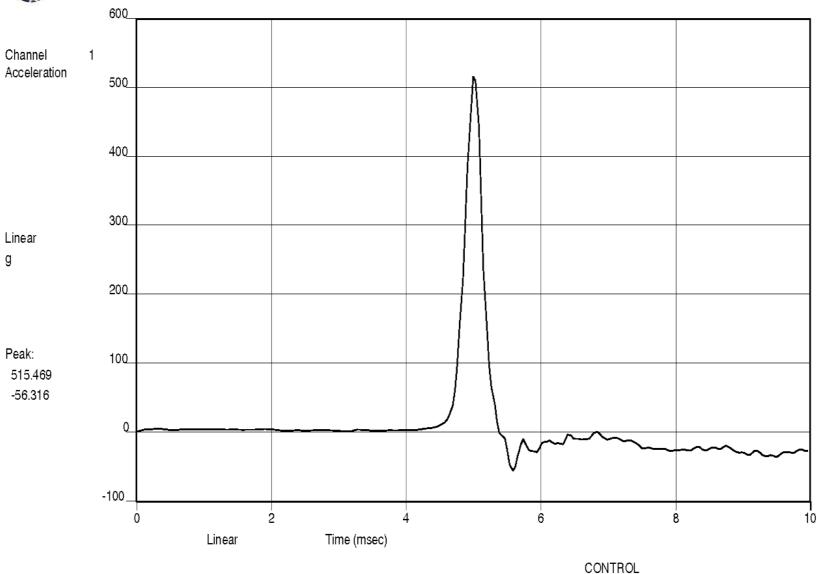
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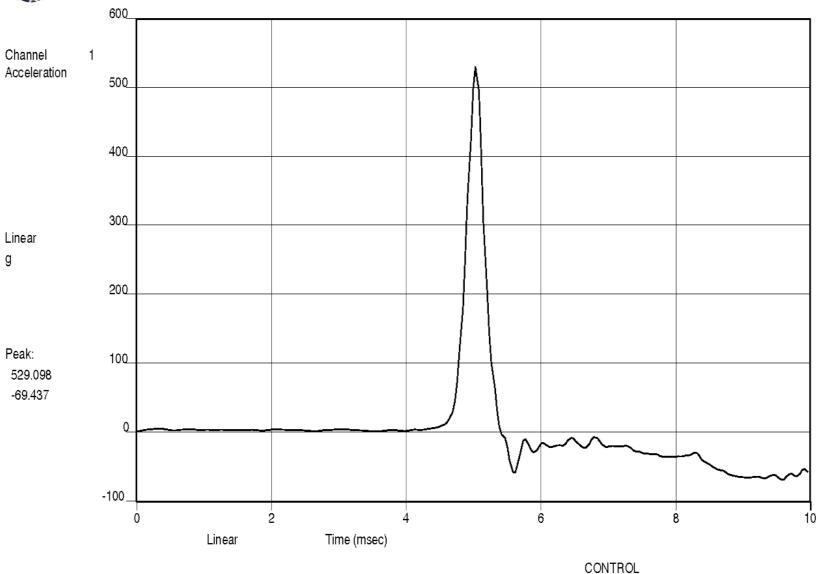
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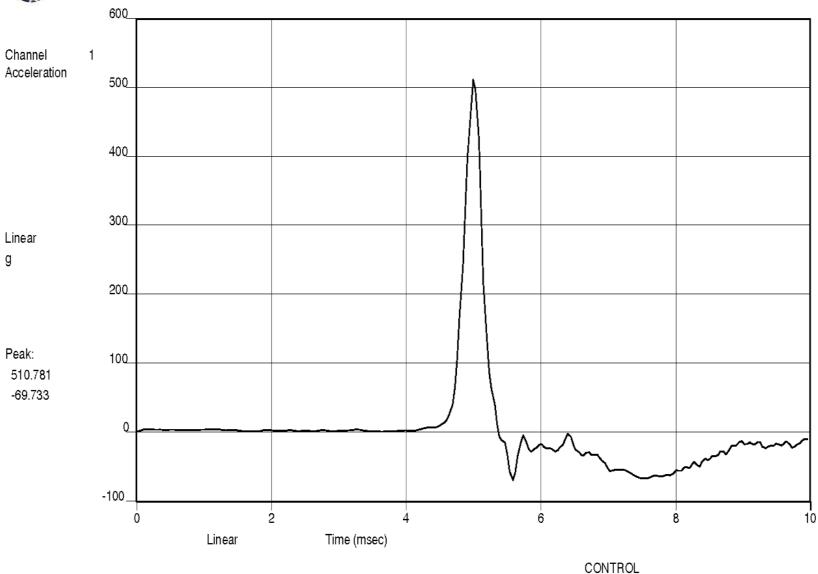
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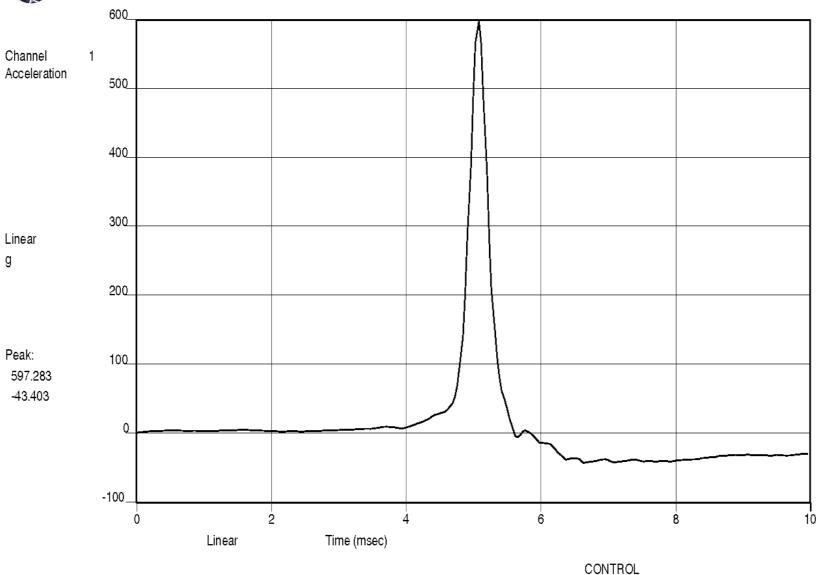
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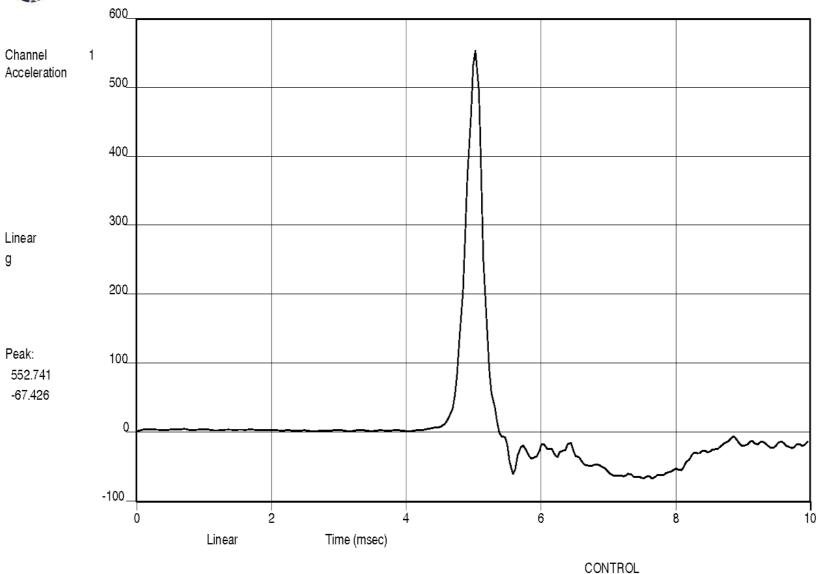
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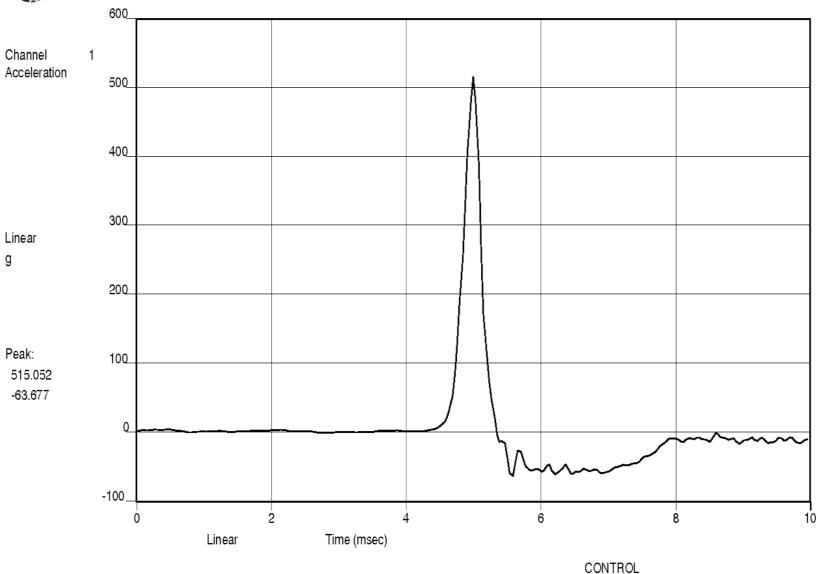
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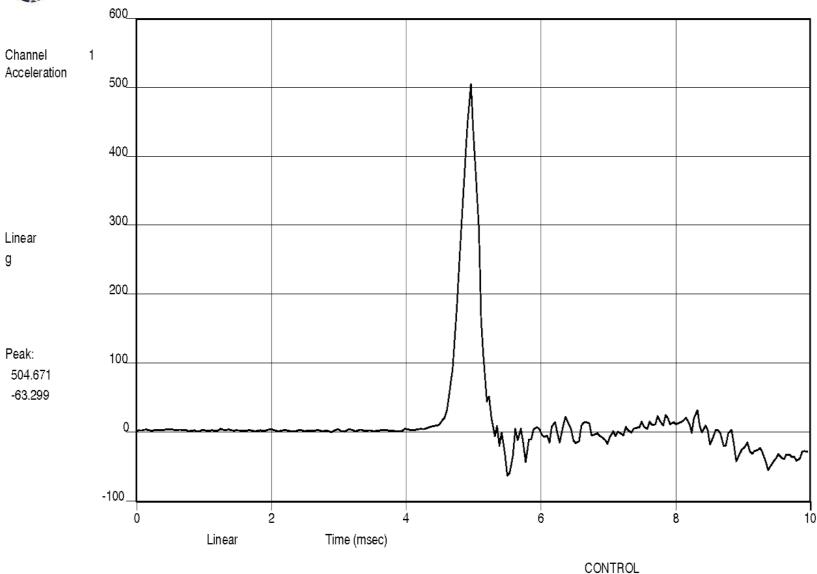
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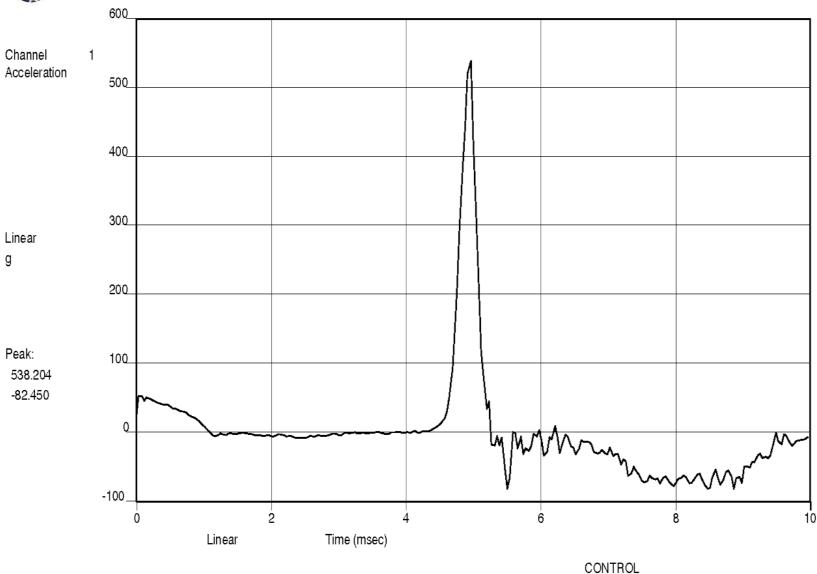
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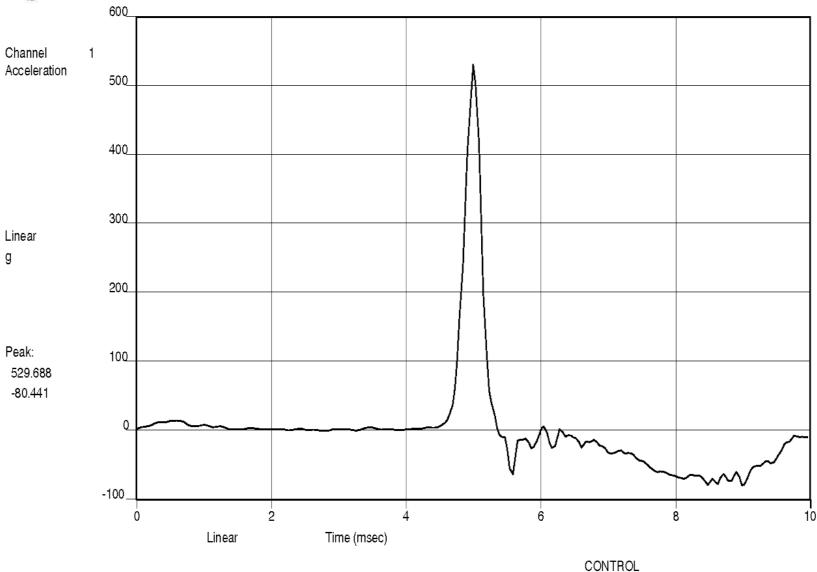
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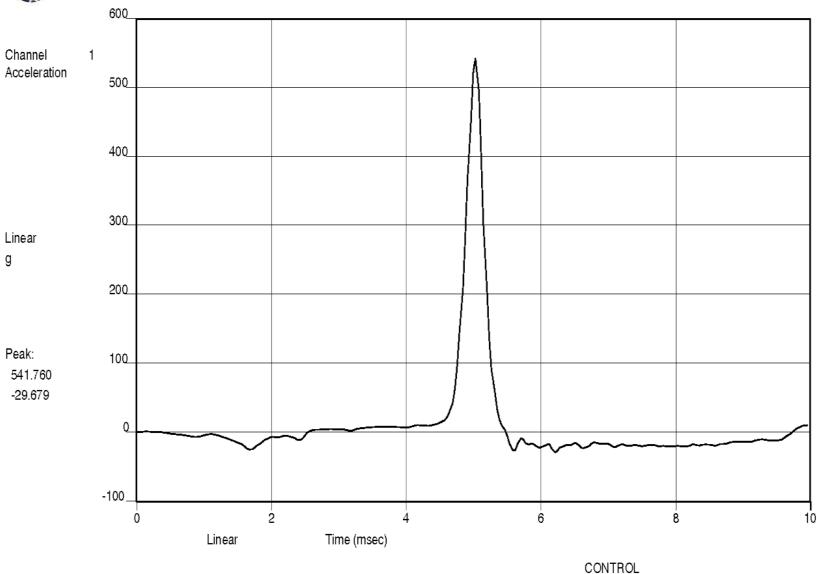
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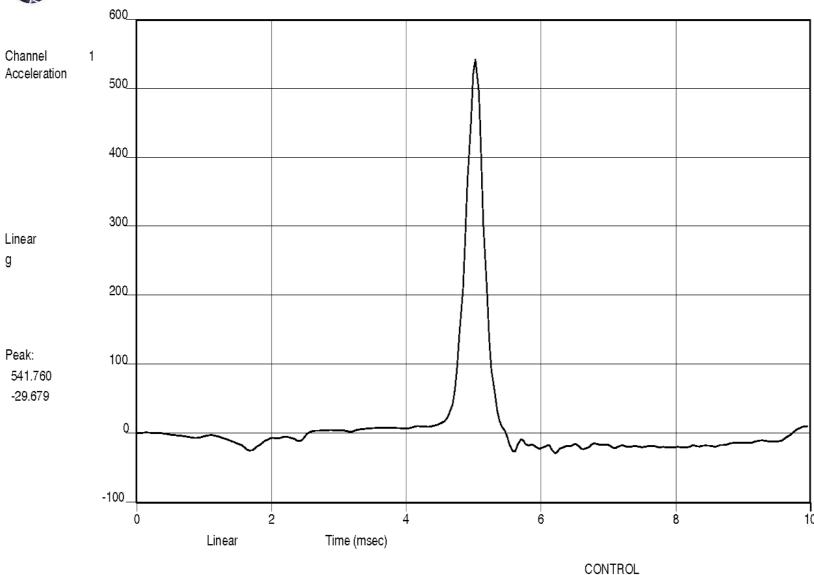
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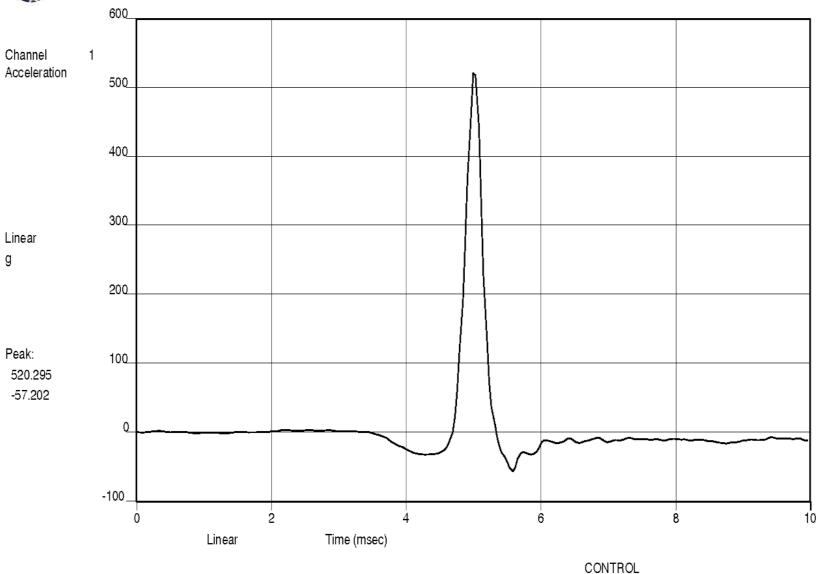
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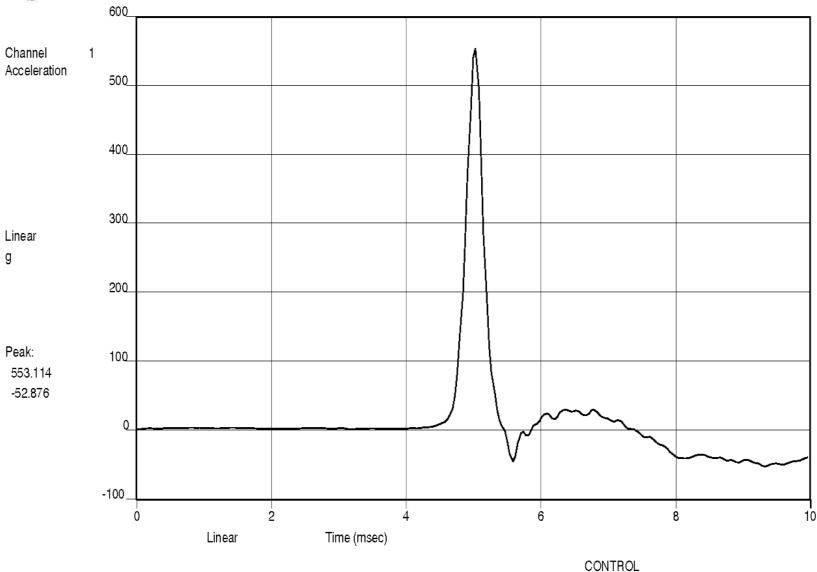
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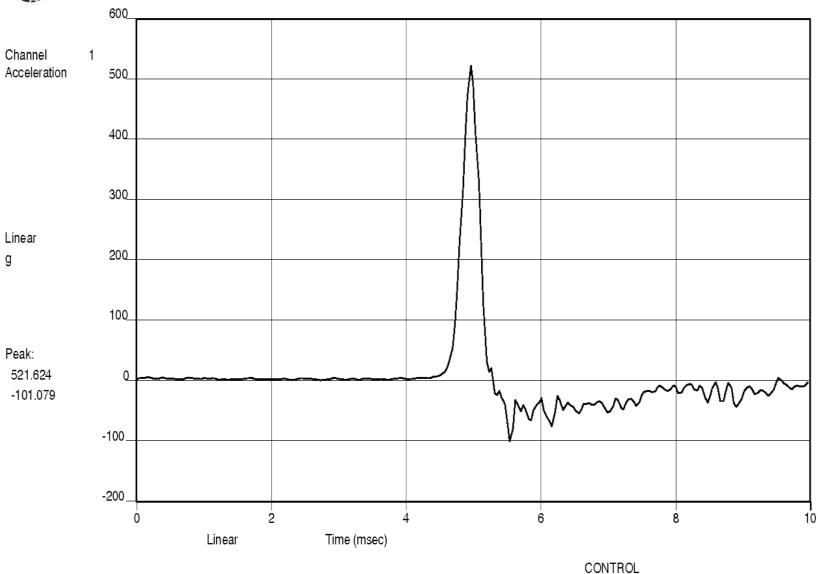
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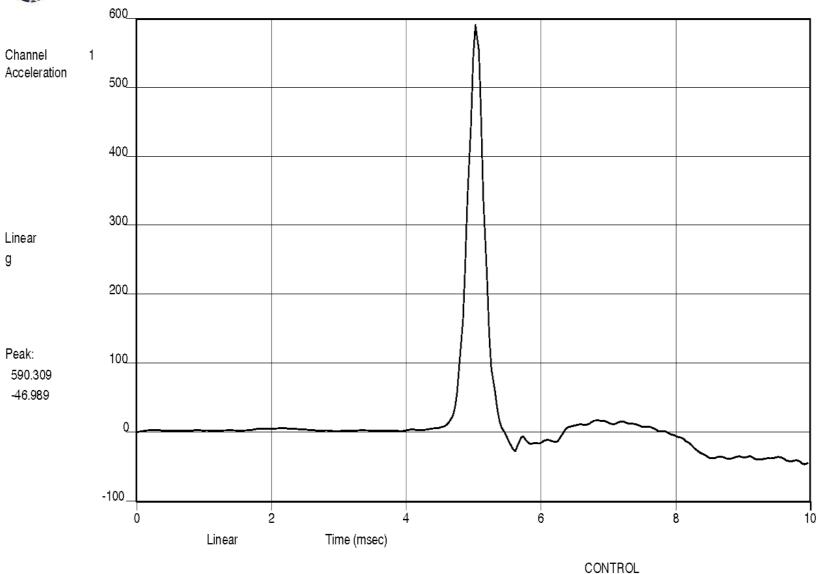
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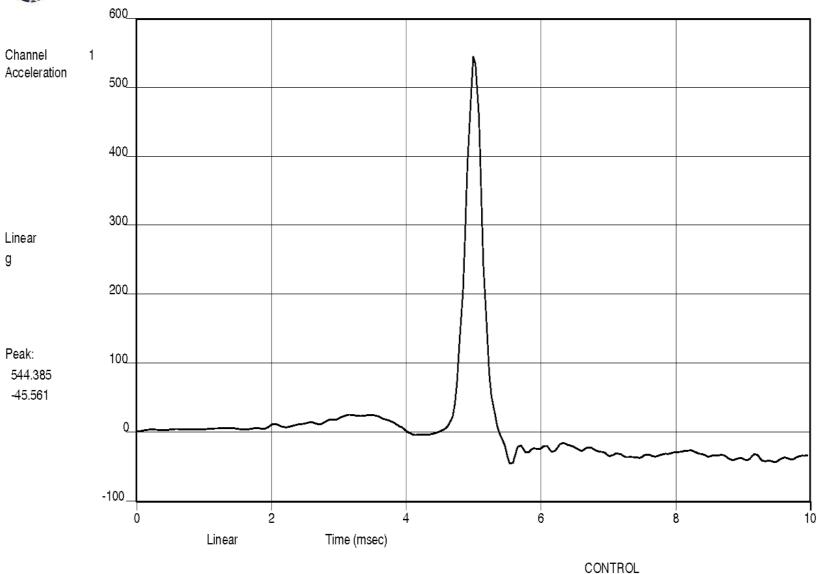
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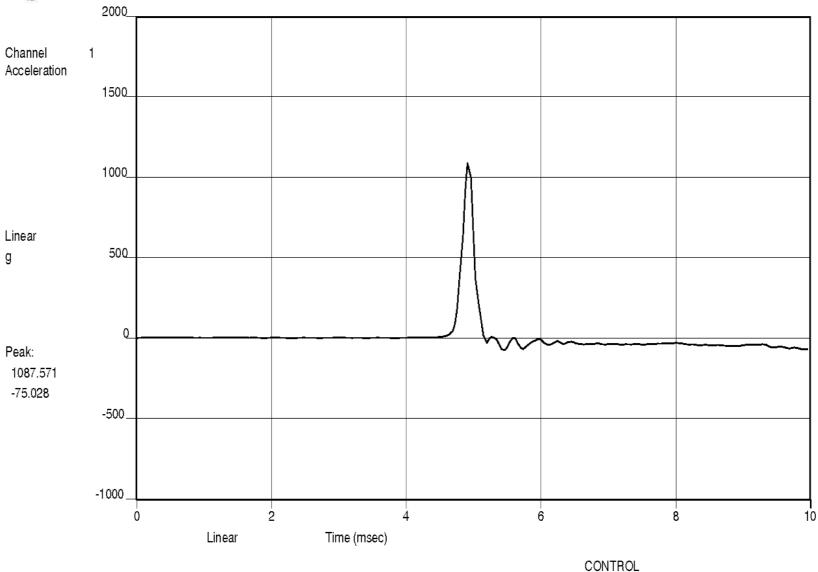
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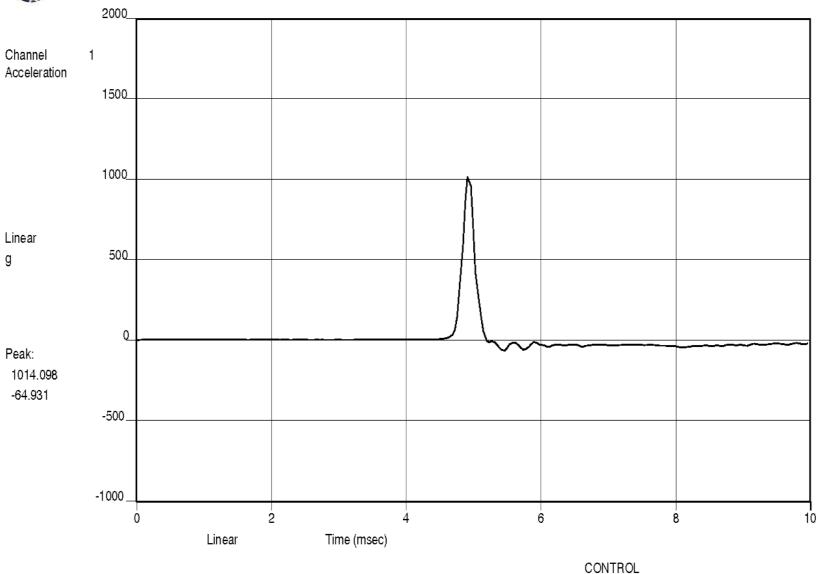
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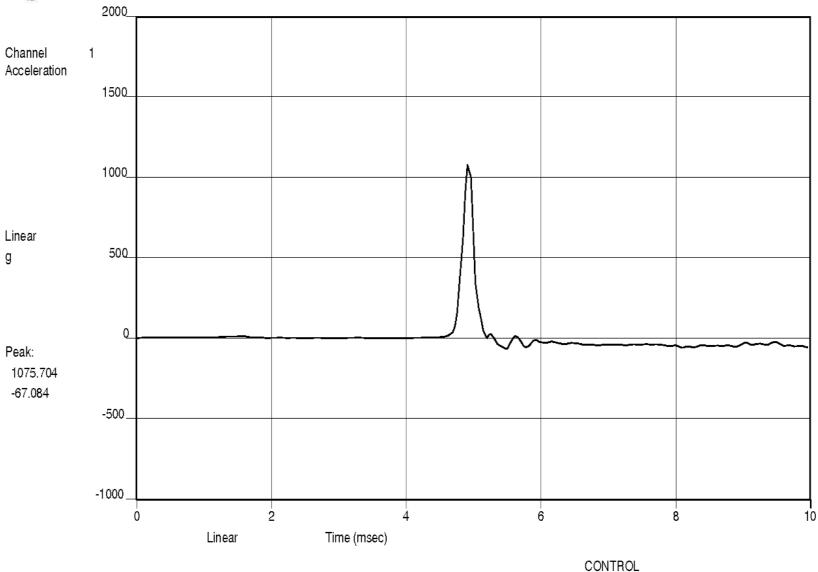
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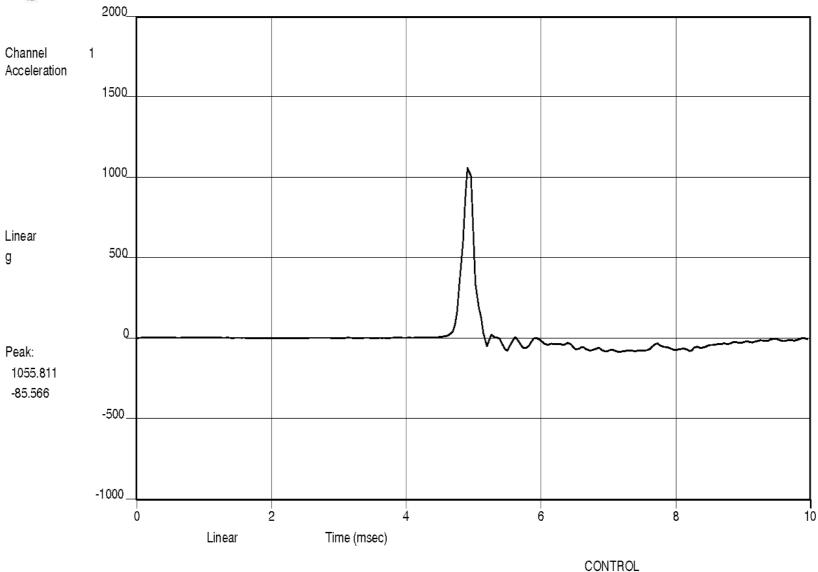
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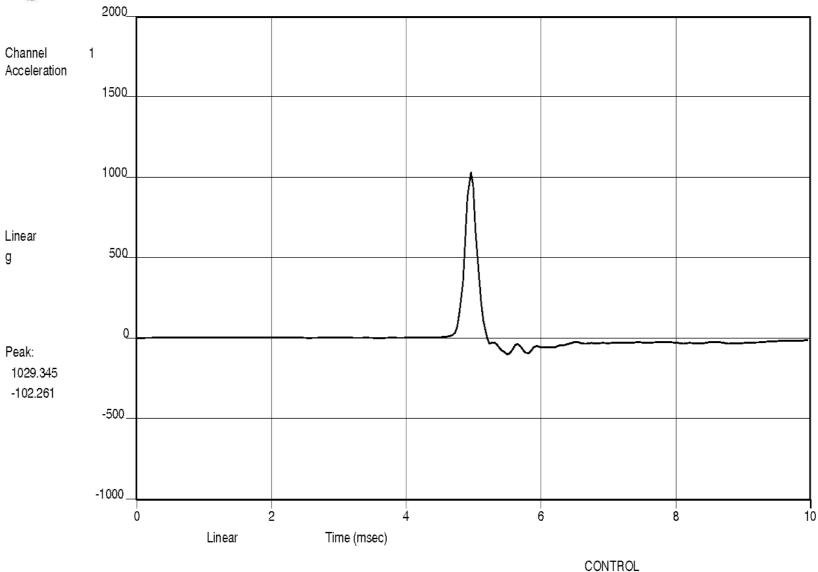
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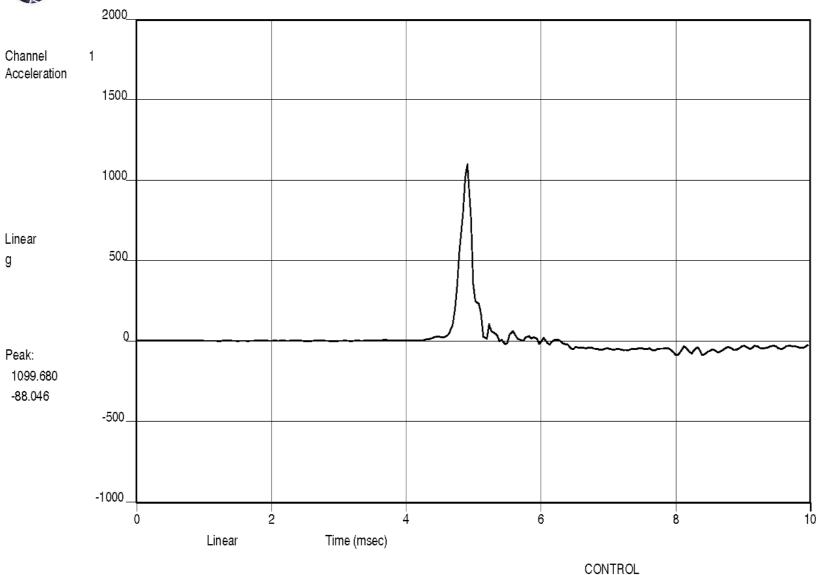
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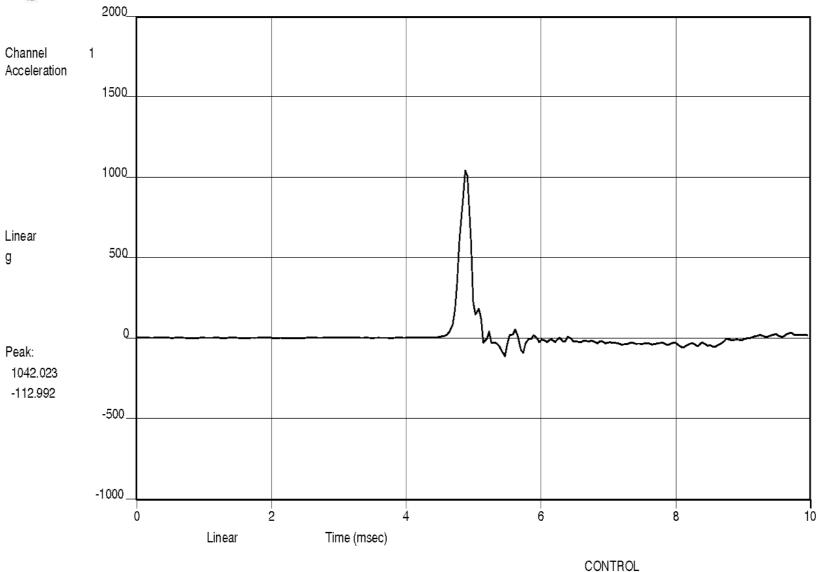
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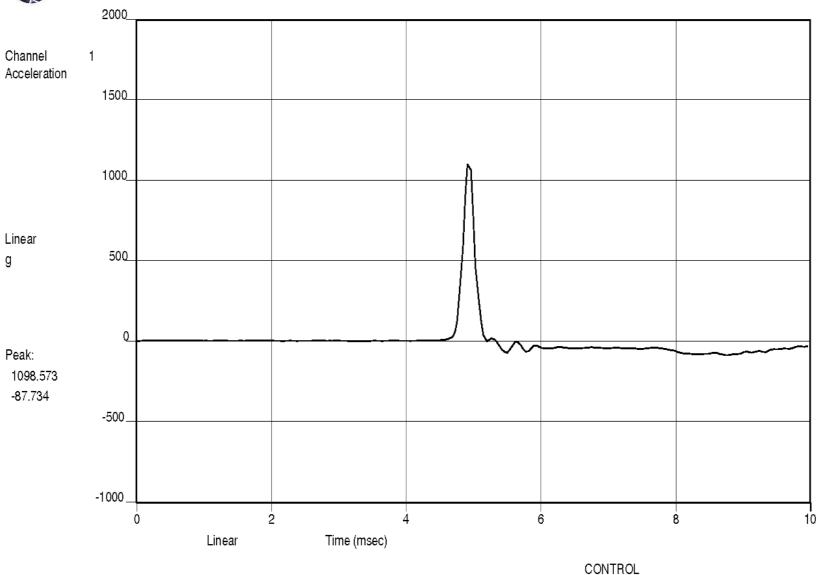
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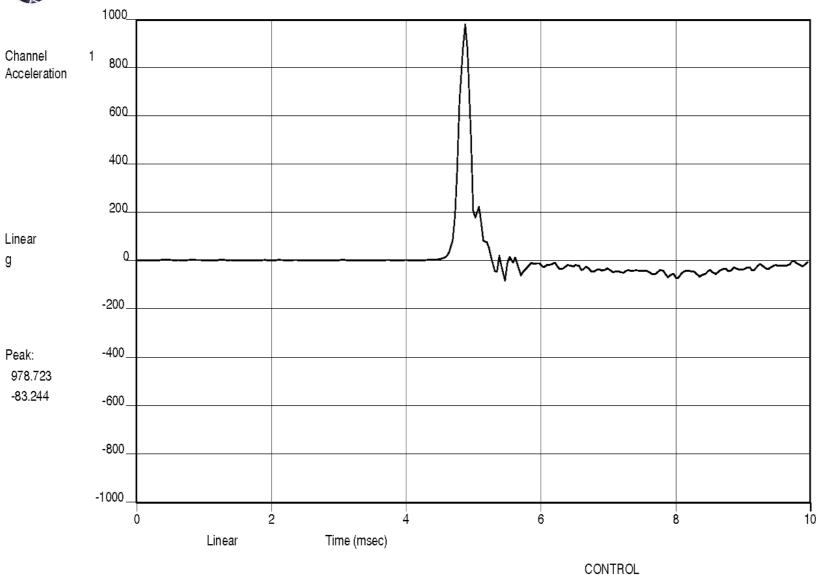
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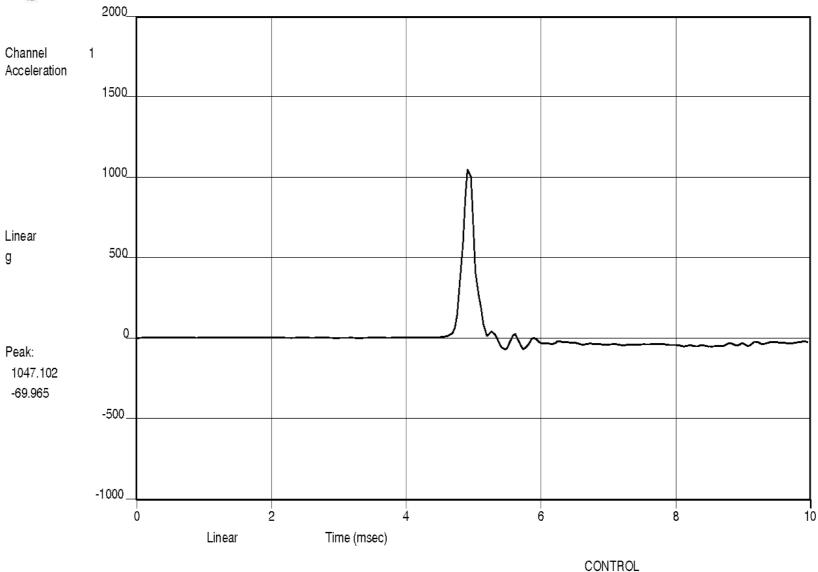
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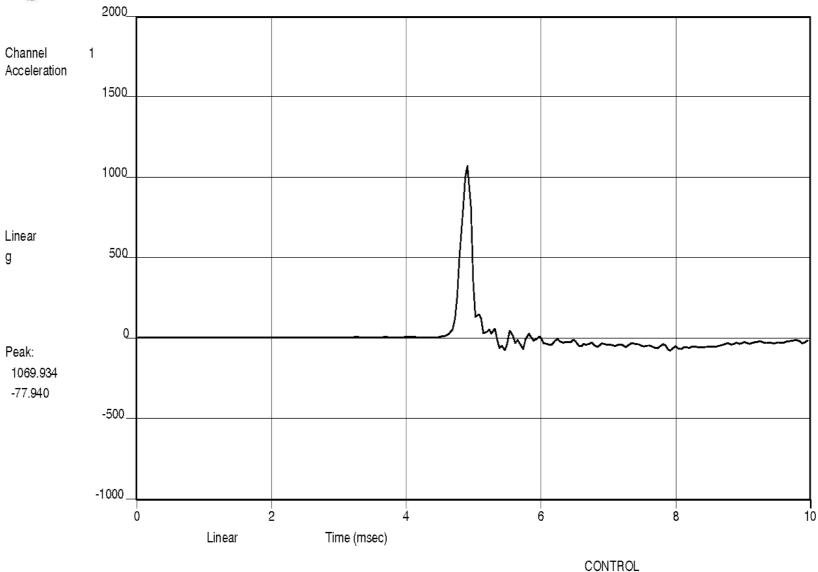
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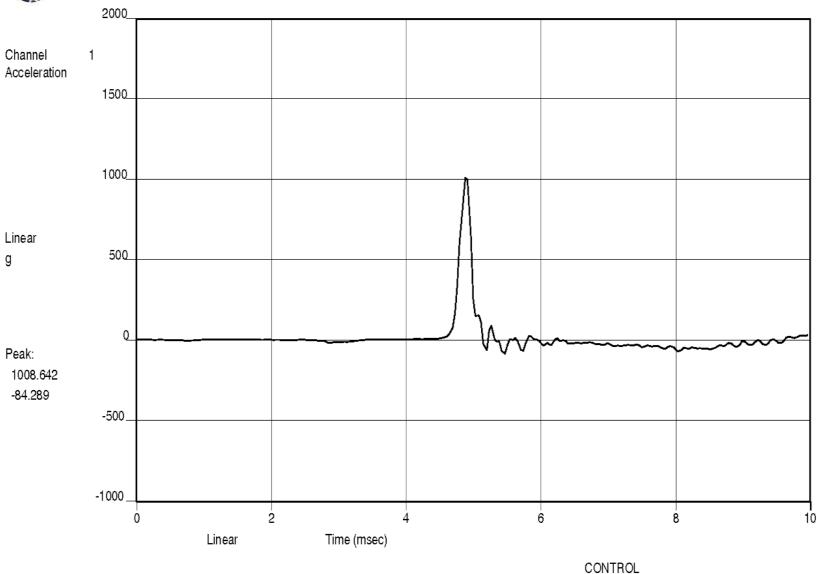
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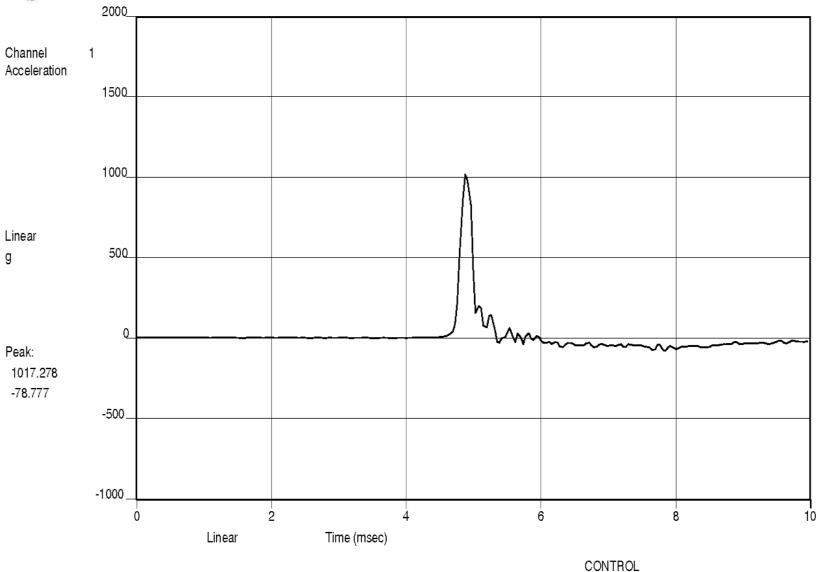
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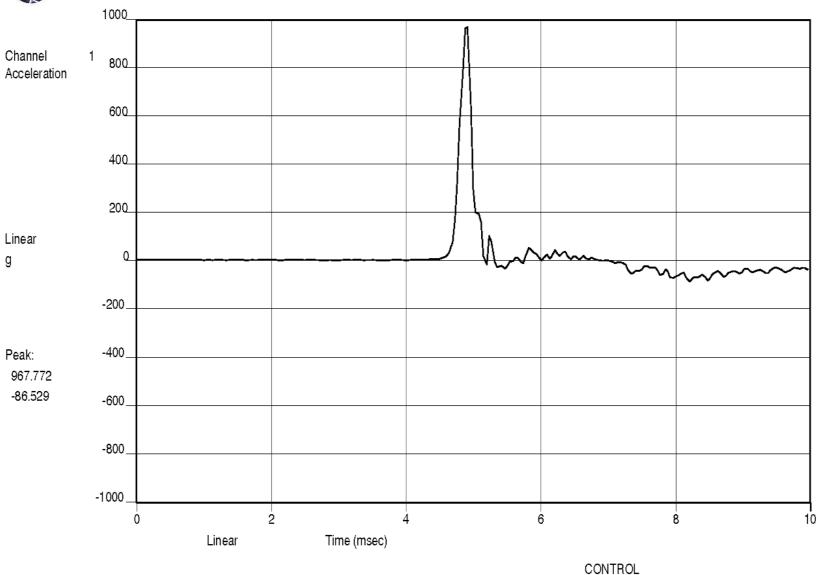
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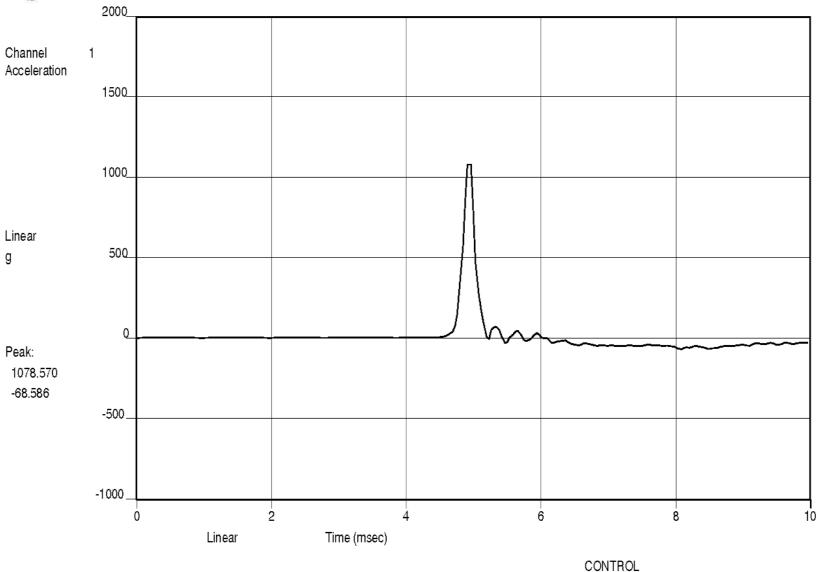
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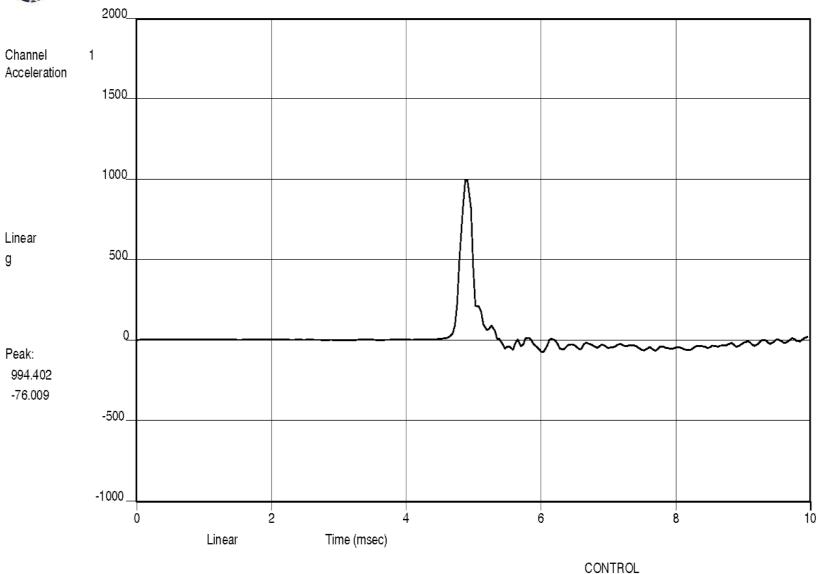
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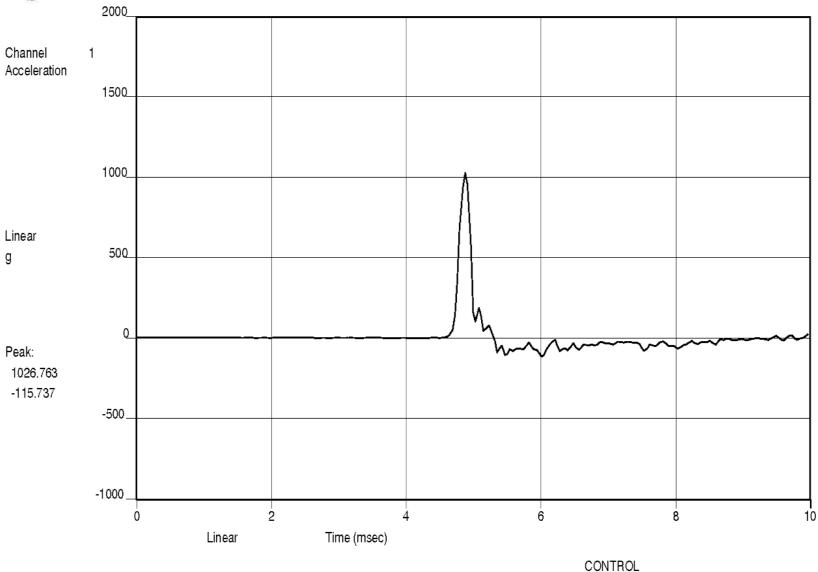
11:00:24.1 Fri Jan 09 2015 DIGI-PAS PR033943 P/N DWL-5000XY S/N 13B50016 TEST#10 AXIS:+X SHOCK (5 OF 5) 1000G .5MS HALF SINE





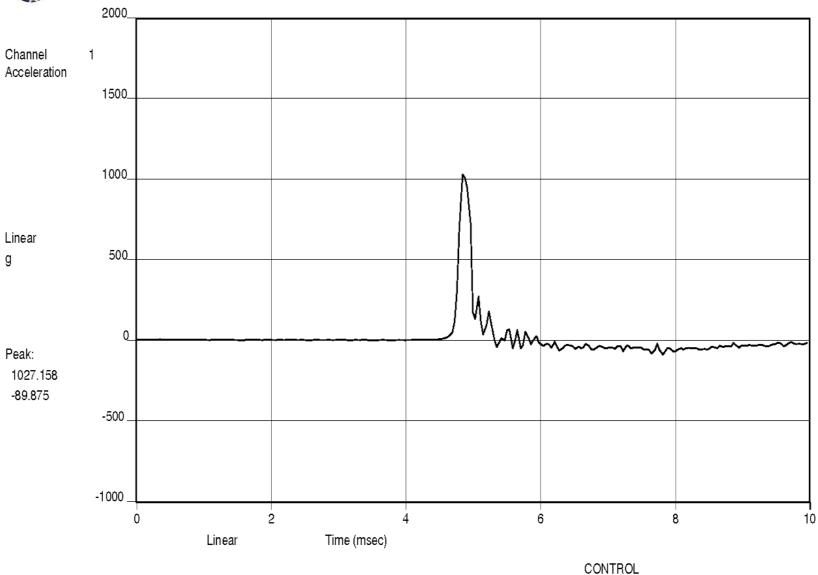
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11:02:59.0 Fri Jan 09 2015 DIGI-PAS PR033943 P/N DWL-5000XY S/N 13B50016 TEST#10 AXIS:-X SHOCK (2 OF 5) 1000G .5MS HALF SINE

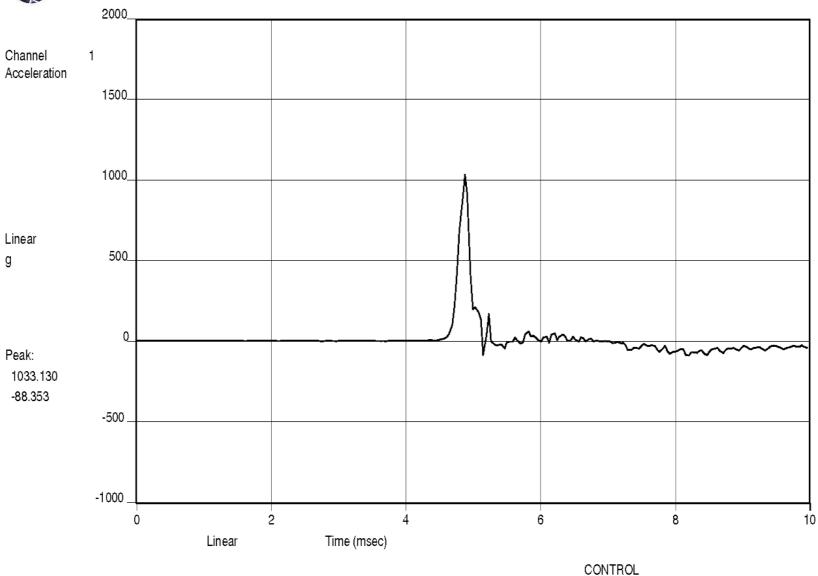




10:59:30.1 Fri Jan 09 2015 DIGI-PAS PR033943 P/N DWL-5000XY S/N 13B50016 TEST#10 AXIS:-X SHOCK (3 OF 5) 1000G .5MS HALF SINE

Data Review Name: 1500G\_0.5MS\_HS.050

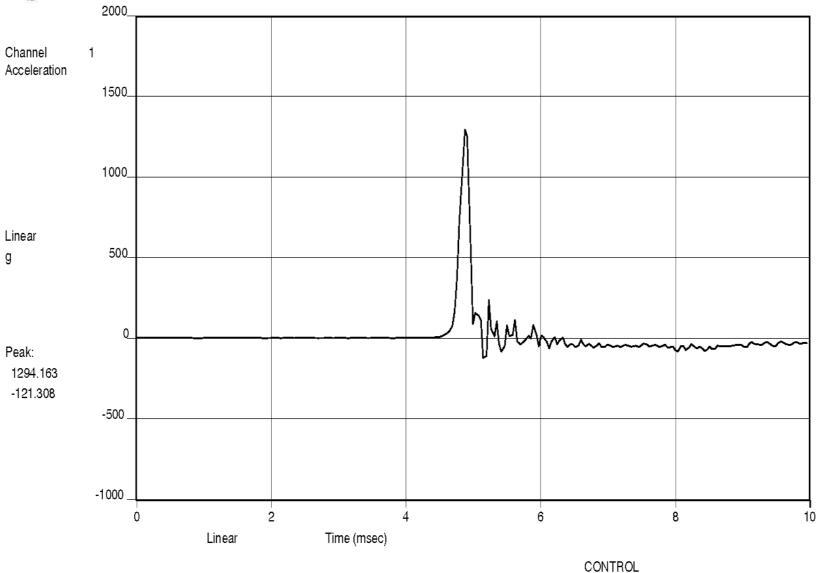




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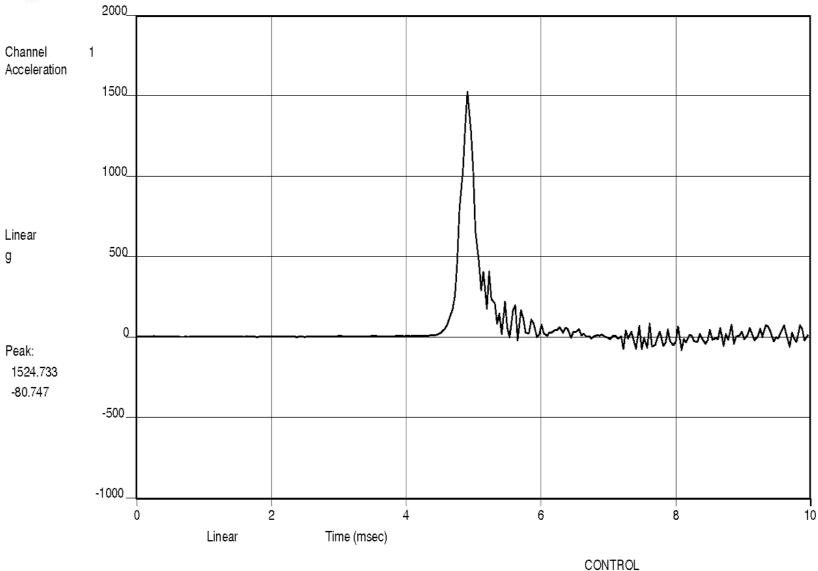




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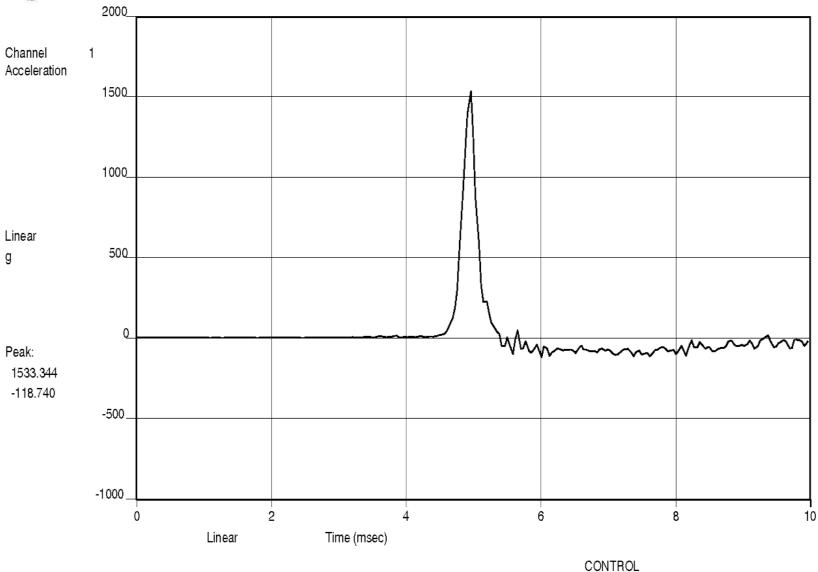
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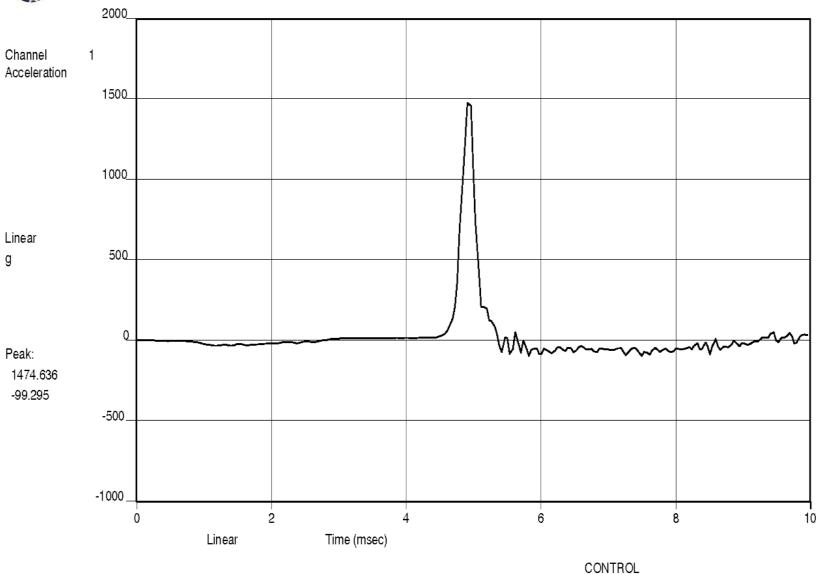
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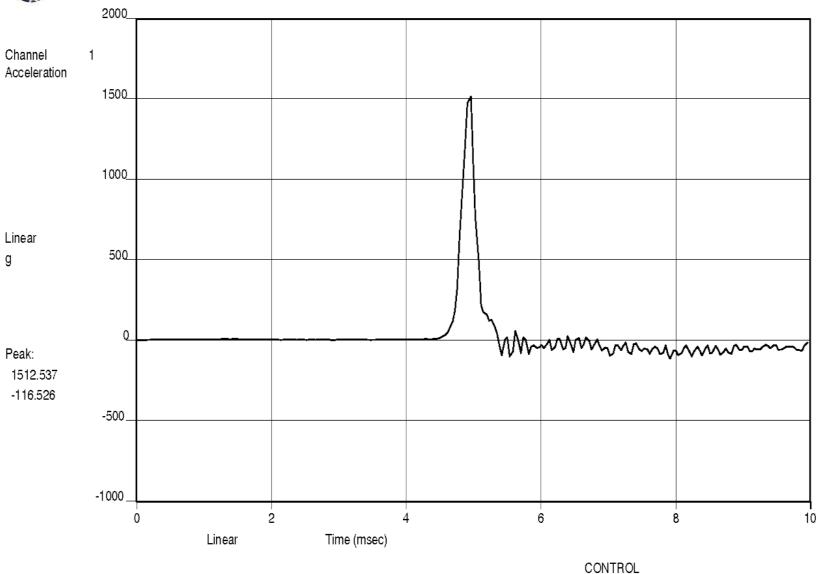
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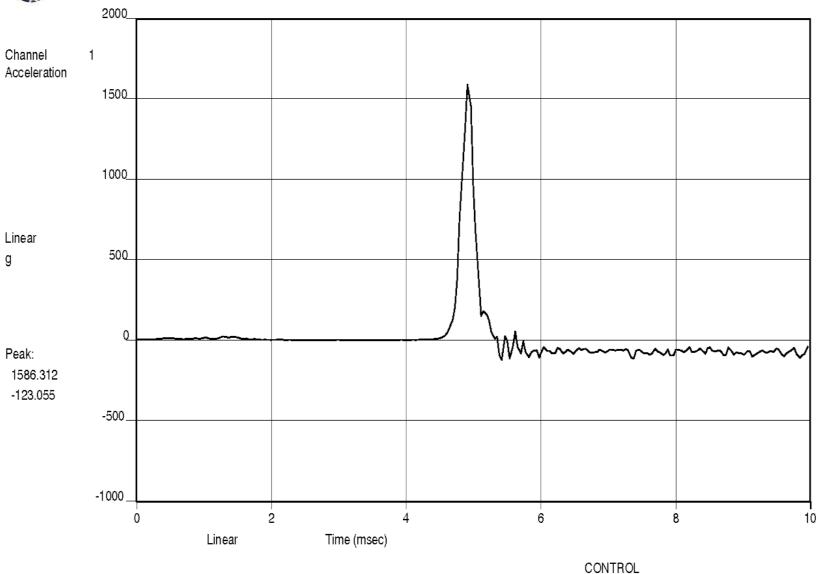
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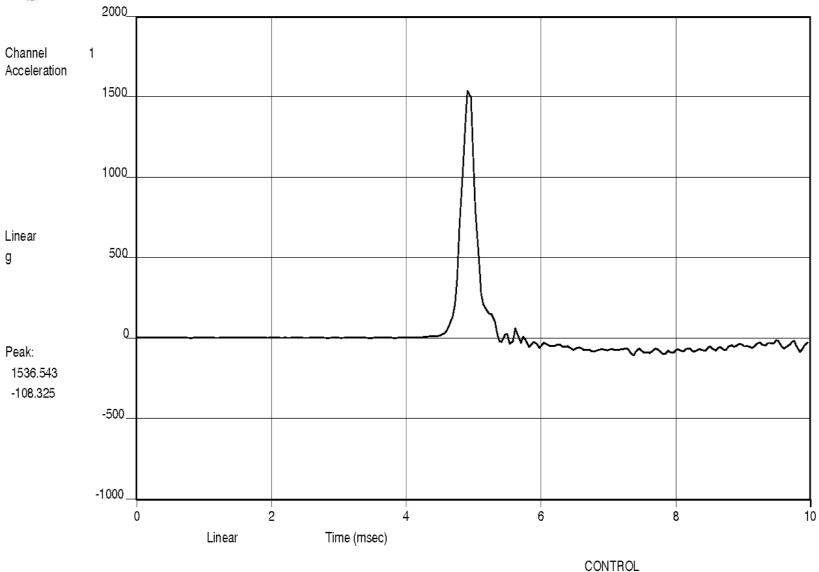
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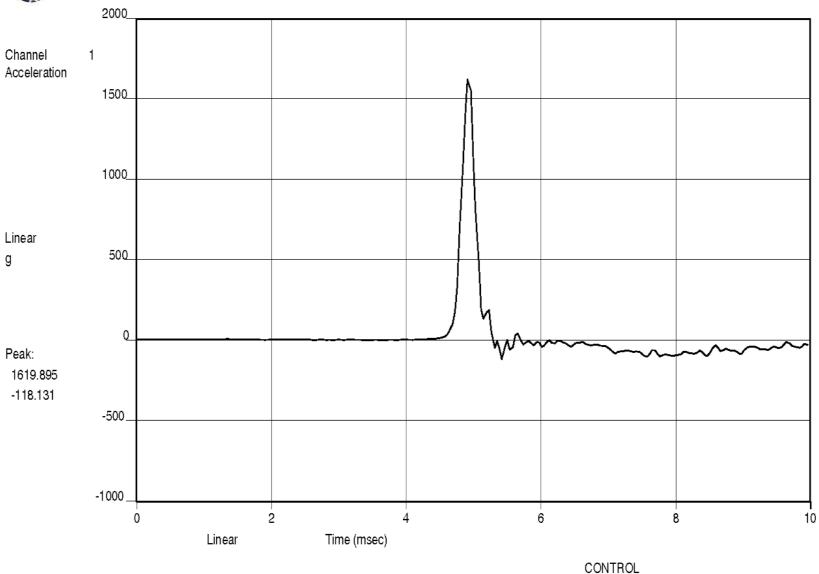
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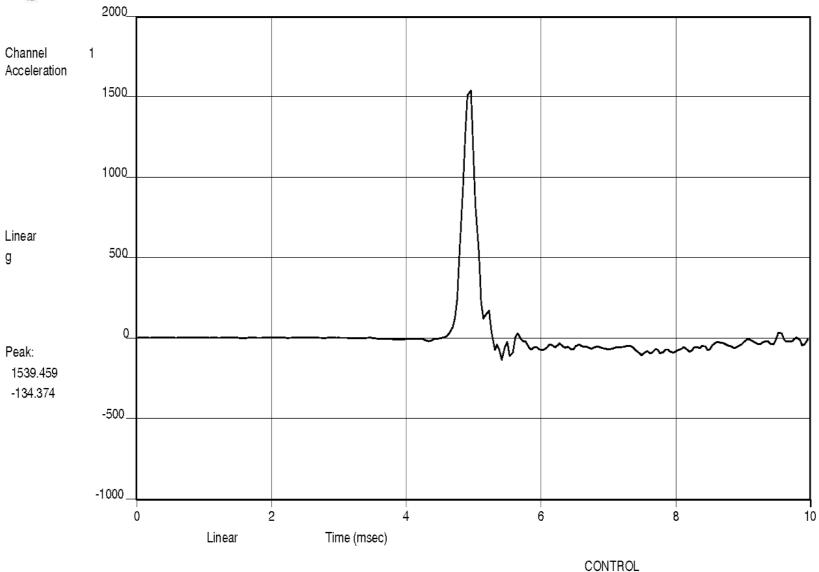
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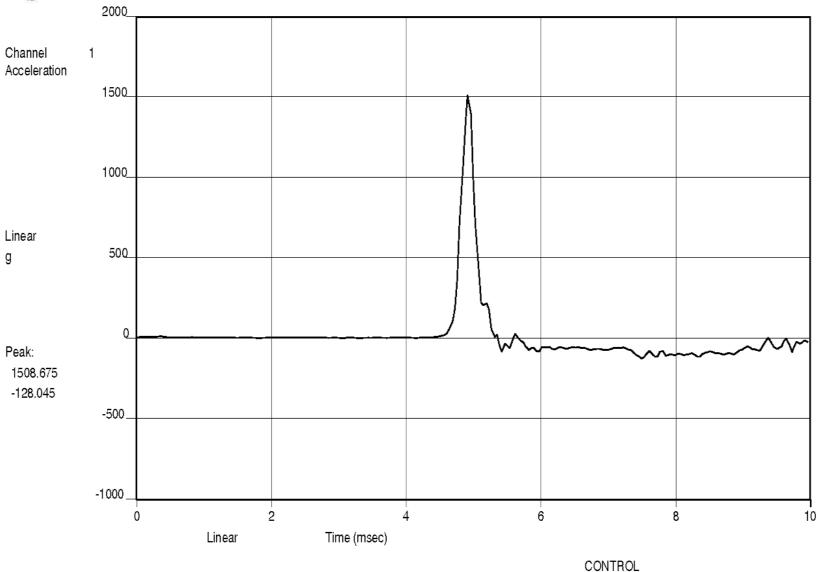
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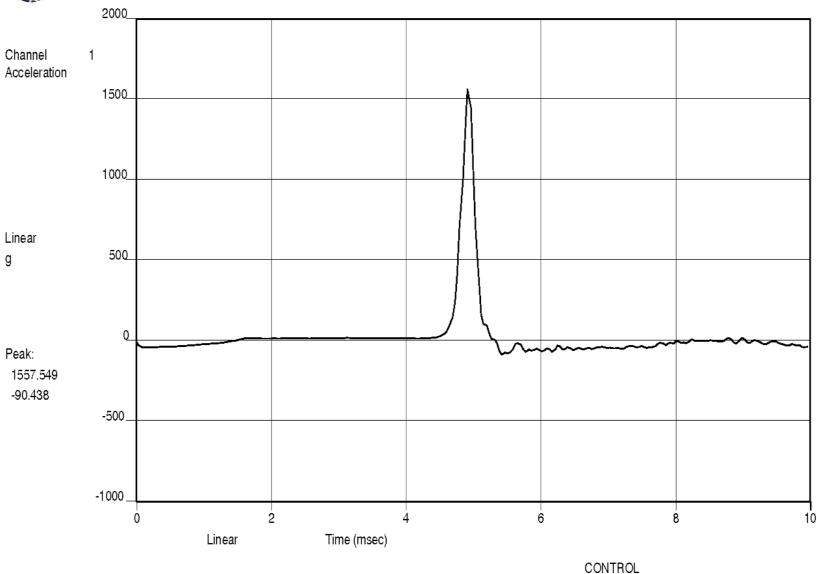
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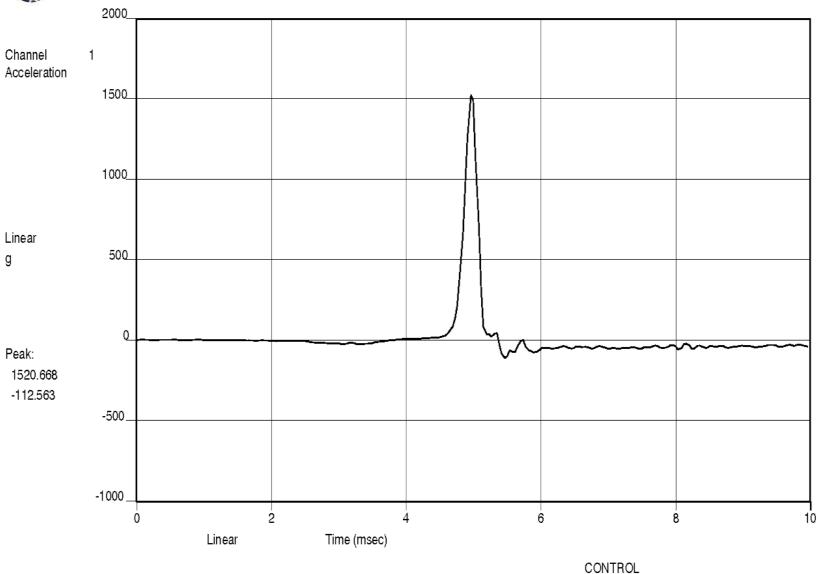
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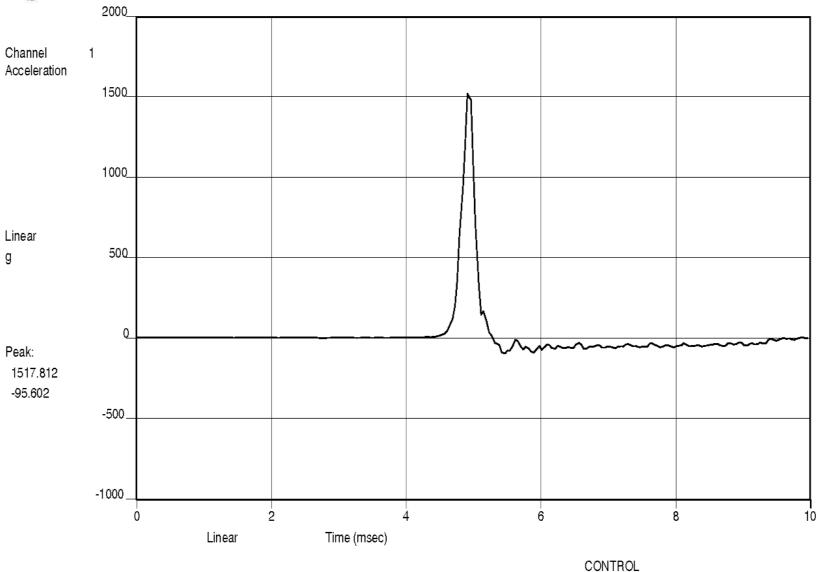
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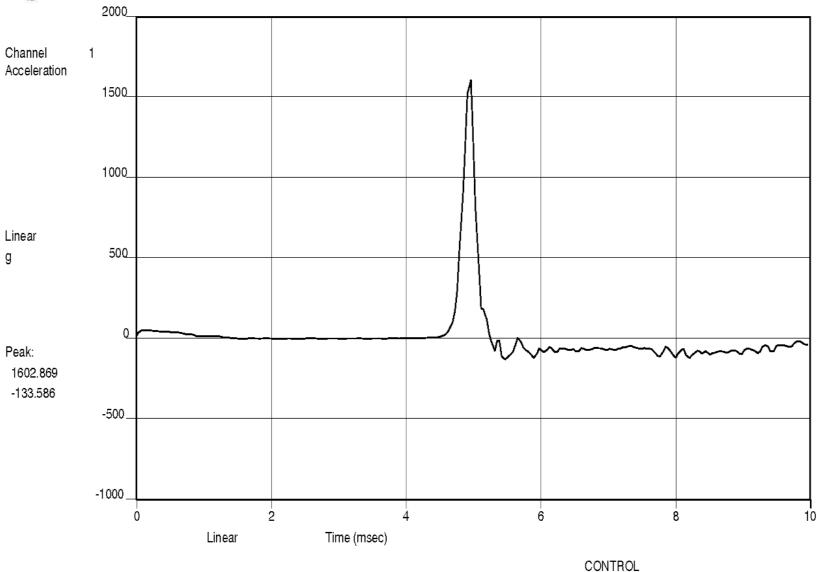
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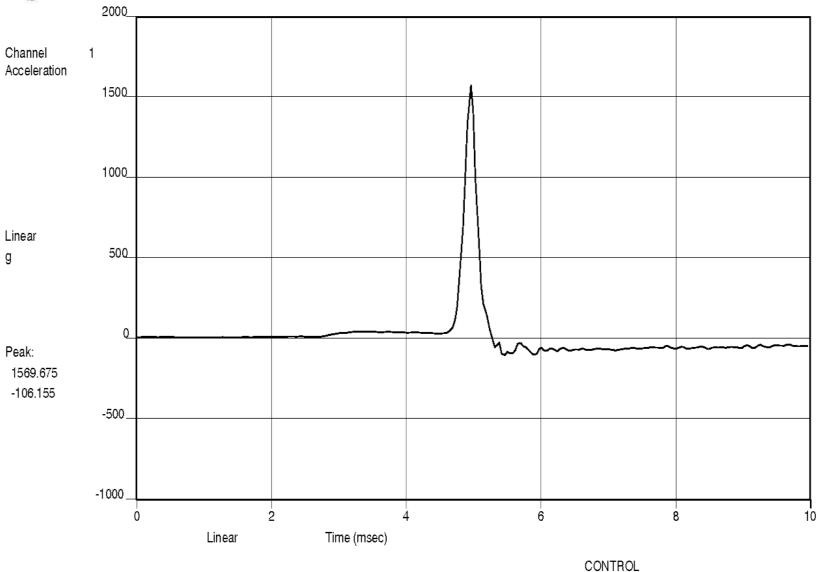
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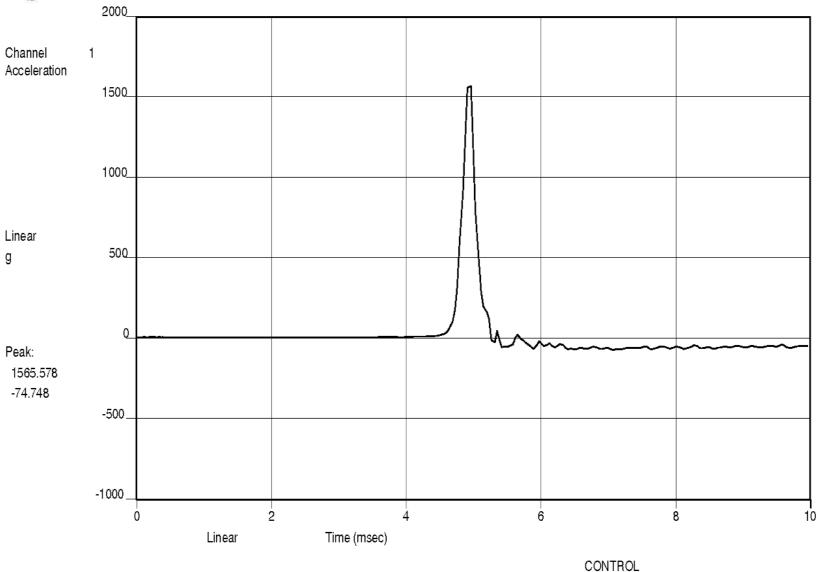
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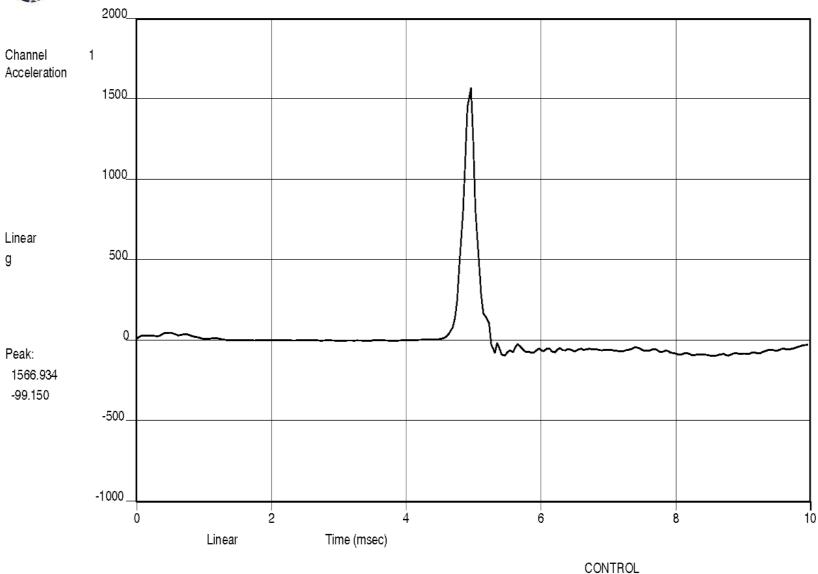
11:51:58.1 Fri Jan 09 2015 DIGI-PAS PR033943 P/N DWL-5000XY S/N 13B50016 TEST#12 AXIS:+Y SHOCK (4 OF 5) 1500G .5MS HALF SINE





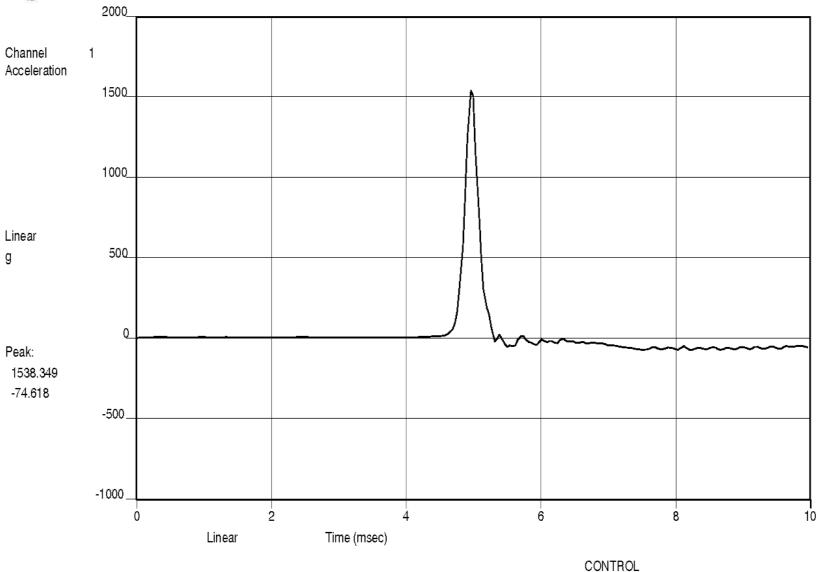
11:52:18.1 Fri Jan 09 2015 DIGI-PAS PR033943 P/N DWL-5000XY S/N 13B50016 TEST#12 AXIS:+Y SHOCK (5 OF 5) 1500G .5MS HALF SINE





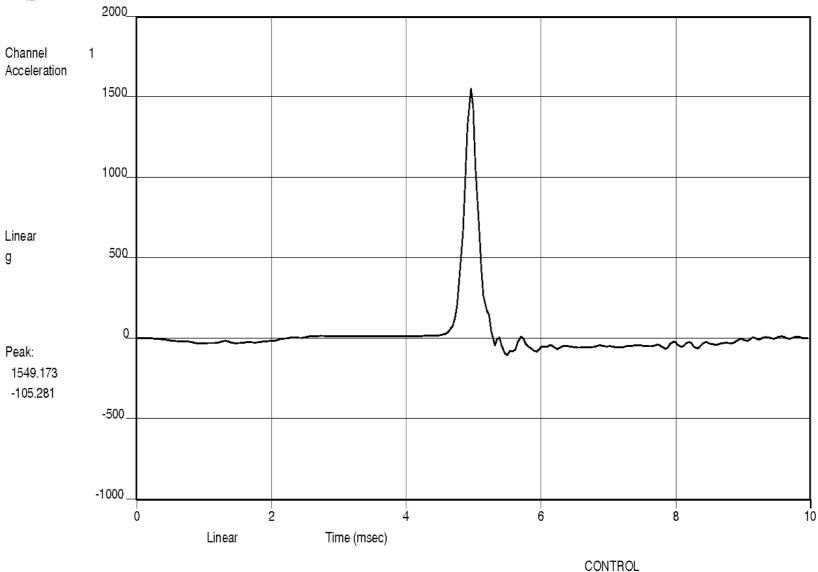
11:52:53.8 Fri Jan 09 2015 DIGI-PAS PR033943 P/N DWL-5000XY S/N 13B50016 TEST#12 AXIS:-Y SHOCK (1 OF 5) 1500G .5MS HALF SINE





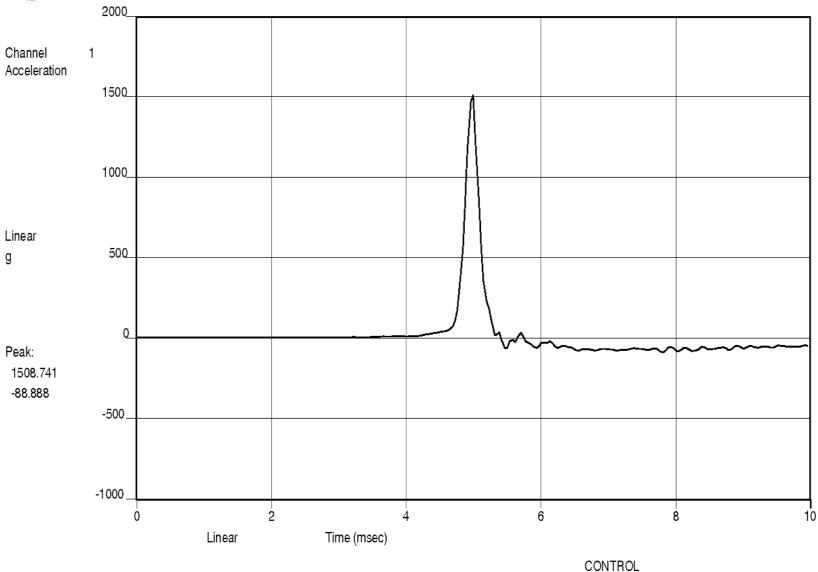
11:53:05.3 Fri Jan 09 2015 DIGI-PAS PR033943 P/N DWL-5000XY S/N 13B50016 TEST#12 AXIS:-Y SHOCK (2 OF 5) 1500G .5MS HALF SINE





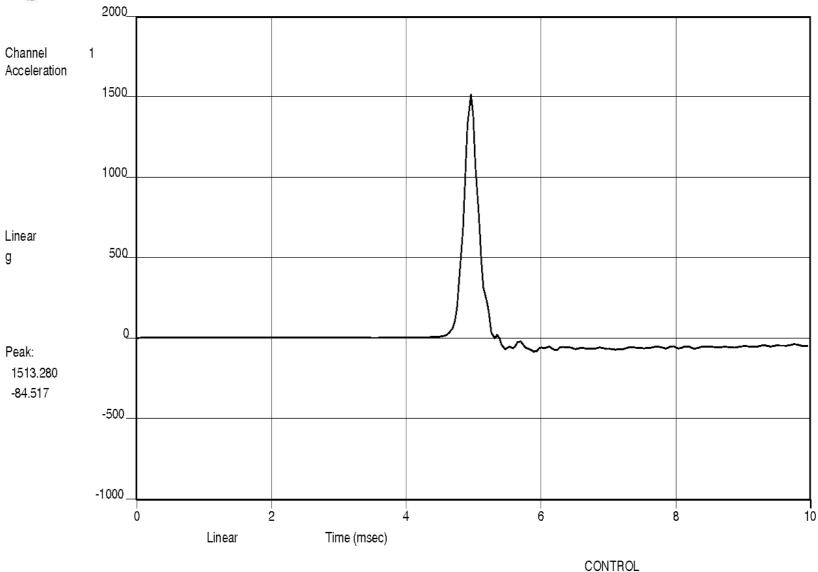
11:53:34.0 Fri Jan 09 2015 DIGI-PAS PR033943 P/N DWL-5000XY S/N 13B50016 TEST#12 AXIS:-Y SHOCK (3 OF 5) 1500G .5MS HALF SINE





11:53:51.3 Fri Jan 09 2015 DIGI-PAS PR033943 P/N DWL-5000XY S/N 13B50016 TEST#12 AXIS:-Y SHOCK (4 OF 5) 1500G .5MS HALF SINE





11:54:04.4 Fri Jan 09 2015 DIGI-PAS PR033943 P/N DWL-5000XY S/N 13B50016 TEST#12 AXIS:-Y SHOCK (5 OF 5) 1500G .5MS HALF SINE